

Ladder and Functional Block Programming

101-102

The word *ladder* originates either from the word *Programmable Logic Controller* or *PLC*, which is a digital controller. The first edition of the book was published in 1984, which explains why the word *controller* was present in the title. "Technological advances in recent years have resulted in the development of the programmable logic controller (PLC) and a corresponding evolution of ladder programming." This is where the ladder program term is from the book edition in 2004.

The idea of the book is something of a mixture between an electrical engineer or any other professional in programmable logic controllers and also at least the basis of providing support to those who are concerned with programmable logic controllers. It addresses the problem of different programming control methods being used in different controllers and provides a means for describing the principal elements and illustrating them with examples from a range of controllers.

In some the reader is showing the ability necessary to write programs for programmable logic controllers, some useful strategies, difficulties, questions and problems are included in the book and answers are all available in the appendixes given at the end of the book.

Now, *Programmable Logic Controller* is now called as PLCs, and so, in this book the terminology with this chapter is included here. The reason is simple. I personally have always been interested in something I learned more or less at some stage in my career. We learn in different PLC's being used by engineers, electric and power engineers, industrial engineering, computer and software, an approach called "ladder programming" and developed. This is an approach for computerization to create programs

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