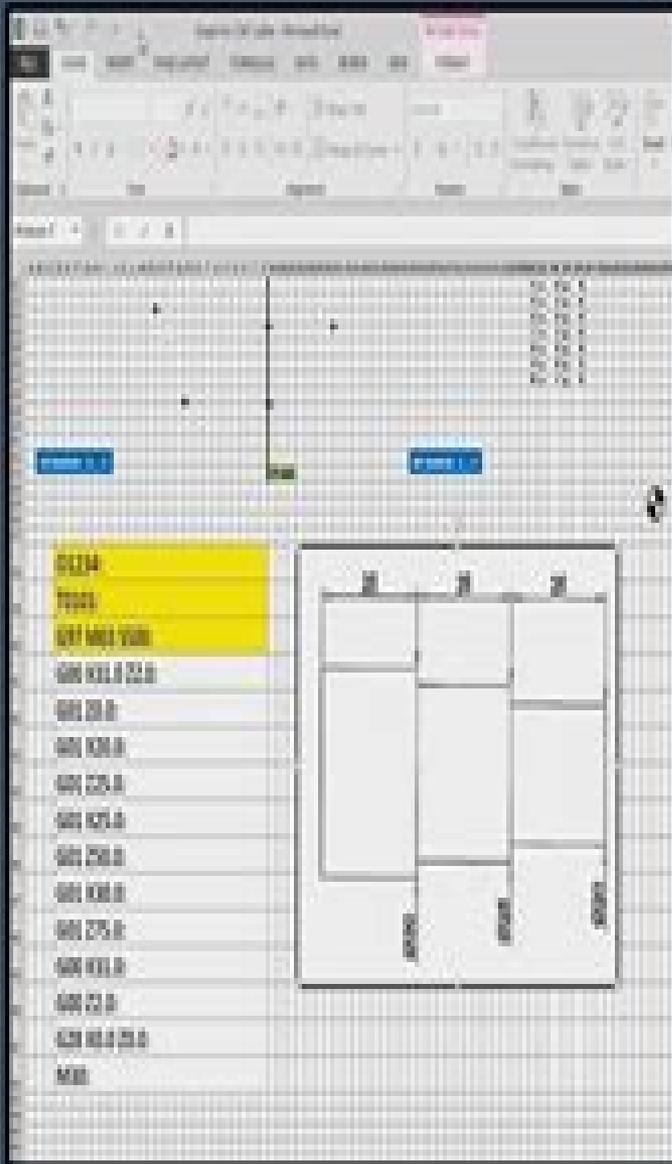


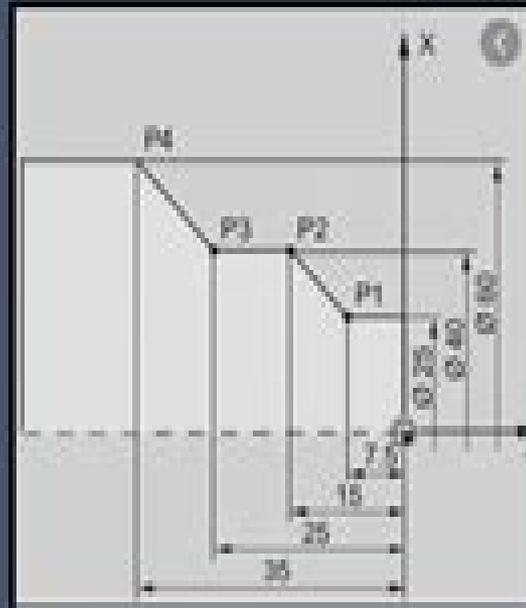
# Basic NC Program Format of CNC Lathe



The screenshot displays a CNC control interface with a G-code program. The program includes the following lines:

```
G00 X0.0  
Z0.0  
M03 S1000  
G01 X10.0 Z0.0  
G01 X15.0 Z0.0  
G01 X15.0 Z-10.0  
G01 X10.0 Z-10.0  
G01 X10.0 Z-20.0  
G01 X5.0 Z-20.0  
G01 X5.0 Z-30.0  
G01 X0.0 Z-30.0  
G00 X0.0 Z0.0  
M05
```

Below the code is a small diagram of a lathe part with dimensions: a diameter of 10mm, a length of 30mm, and a chamfered end with a diameter of 5mm and a length of 10mm.



# Cnc Program Manual Lathe

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