

API 607

Fire Test for Soft-Seated Quarter-Turn Valves

Last updated: November 30, 2010

Standard	Edition	Section	Inquiry #	Question	Reply
607	Fourth Edition, May 1993	1.4		The test pressure is not listed for downstream sealing Class 600 ball valves. What should it be?	The test pressure should be 30 psig or 2 bar, in accordance with paragraph 1.4.8.
607	Fourth Edition, May 1993	4.4		Referring to section 4.4.8, does ASTM A 193, Grade B7 include ASTM A 193 Grade B7M?	No.
607	Fourth Edition, May 1993	4.4		Referring to section 4.4.8, does qualification of a valve with B7M fasteners also qualify valves with fasteners conforming to other ASTM specifications listed in Table 1 of ASME B16.34, except ASTM 307, Grade B7?	No.
607	Fourth Edition, May 1993	4.5		Referring to section 4.5.2, may valves qualified by fire testing as specified in the third edition of API 607 be supplied before May 1996 regardless of when fire testing is done i.e. 1992, 1994, 1995?	Yes.
607	Fourth Edition, May 1993	4.5		Referring to section 4.5.2, are fire tests done in accordance with API 607, 4th edition, only valid for 3 years?	No.
607	Fourth Edition, May 1993	Table 3		Is a manufacturer permitted to select a test valve other than the size specified in Table 3?	Yes. However, for valves smaller than NPS 8, the test would only qualify valves of the size tested.
607	Fourth Edition, May 1993	Table 3		Can a valve with a size different than the size of the test valves given in Table 3 be used to qualify other valve sizes?	No, except a valve NPS 8 or larger can qualify valves one size smaller than the test valve and all sizes larger than the test valve.

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