

AZEOTROPIC DATA FOR BINARY MIXTURES

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Binary homogeneous (single-phase) liquid mixtures having an extremum (maximum or minimum) vapor pressure P at constant temperature T , as a function of composition, are called azeotropic mixtures, or simply azeotropes. The composition is usually expressed as mole fractions, where x_i for component i in the liquid phase and y_i for component i in the vapor phase are identical. Mixtures that do not show a maximum or minimum are called zeotropic. A maximum (minimum) of the $P(x_i)$ or $P(y_i)$ curves corresponds to a minimum (maximum) of the boiling temperature T at constant P plotted as a function of x_i or y_i , [see $T(x_i)$ and $T(y_i)$ curves, Types I and II, in Fig. 1]. Azeotropes in which the pressure is a maximum (temperature is a minimum) are often called positive azeotropes, while pressure-minimum (temperature-maximum) azeotropes are called negative azeotropes. The coordinates of an azeotropic point are the azeotropic temperature T_{az} , pressure P_{az} , and the vapor-phase composition $y_{1,az}$, which is the same as the liquid-phase composition $x_{1,az}$.

In the two-phase liquid-liquid region of partially miscible (heterogeneous) mixtures, the vapor pressure at constant T (or the boiling temperature at constant P) is independent of the global composition x , of the two coexisting liquid phases between the equilibrium compositions x^* and x'' ($x^* < x < x''$)

ration is impossible by ordinary distillation, even with an infinitely large number of stages.

Following eq. (1) azeotropic behavior will always occur in homogeneous binary systems when the vapor pressure ratio P_1^s/P_2^s is equal to the ratio of the activity coefficients γ_1/γ_2 .

Various thermodynamic methods based on g^E -models (Wilson, NRTL, UNIQUAC) or group contribution methods (UNIFAC, modified UNIFAC, ASOG, PSRK) can be used for either calculating or predicting the required activity coefficients for the components under given conditions of temperature and composition (Reference 2).

Because of the importance of azeotropic data for the design of distillation processes, compilations have been available in book form for quite some time (References 3-7). The most recent printed data collection was published in 1994 (Reference 8). A revised and extended version appeared in 2004 (Reference 9).

A collection of approximately 47,400 zeotropic and azeotropic data sets, compiled from 6600 references, are stored in a comprehensive computerized data bank (Reference 10). The references from the above-mentioned compilations and from the vapor-liquid equilibrium part of the Dortmund Data Bank (Reference 11) were supplemented by references found from CAS online

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Table of Contents Azeotropic Data For Binary Mixtures

1. Understanding the eBook Azeotropic Data For Binary Mixtures
 - The Rise of Digital Reading Azeotropic Data For Binary Mixtures
 - Advantages of eBooks Over Traditional Books
2. Identifying Azeotropic Data For Binary Mixtures
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Azeotropic Data For Binary Mixtures
 - User-Friendly Interface
4. Exploring eBook Recommendations from Azeotropic Data For Binary Mixtures
 - Personalized Recommendations

- Azeotropic Data For Binary Mixtures User Reviews and Ratings
- Azeotropic Data For Binary Mixtures and Bestseller Lists
- 5. Accessing Azeotropic Data For Binary Mixtures Free and Paid eBooks
 - Azeotropic Data For Binary Mixtures Public Domain eBooks
 - Azeotropic Data For Binary Mixtures eBook Subscription Services
 - Azeotropic Data For Binary Mixtures Budget-Friendly Options
- 6. Navigating Azeotropic Data For Binary Mixtures eBook Formats
 - ePub, PDF, MOBI, and More
 - Azeotropic Data For Binary Mixtures Compatibility with Devices
 - Azeotropic Data For Binary Mixtures Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Azeotropic Data For Binary Mixtures
 - Highlighting and Note-Taking Azeotropic Data For Binary Mixtures
 - Interactive Elements Azeotropic Data For Binary Mixtures
- 8. Staying Engaged with Azeotropic Data For Binary Mixtures
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Azeotropic Data For Binary Mixtures
- 9. Balancing eBooks and Physical Books Azeotropic Data For Binary Mixtures
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Azeotropic Data For Binary Mixtures
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Azeotropic Data For Binary Mixtures
 - Setting Reading Goals Azeotropic Data For Binary Mixtures
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Azeotropic Data For Binary Mixtures
 - Fact-Checking eBook Content of Azeotropic Data For Binary Mixtures

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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