

Run Code

Open Edit Close

File: /Home/Gcode/generic-gear.ngc

```

1 [Following is my generic-gear
2 #1=25(number of teeth)
3 #2=[360/#1](angle to turn ch
4 #3=.1(y clearance)
5 #4=-.05(X start of cut)
6 #5=2.2(X end of cut)
7 #6=0(starting A position)
8 #7=.7(feed rate infeed Y axi
9 #8=.394(depth of cut)
10 #9=15(feed rate across X axi
11 G0 X#4 Y#3
12 G0 Z0
13 G0 A0
14 M3 S70 M8
15 G200 do
16 G1 Y[#8-.04] F#7
17 G1 X#5 F#9
18 G1 Y#8
19 G1 X#4 F1.5

```



Feed Rate: 300mm / Min
 Rapid Rate: 800mm / Min
 Jog Rate: 1500mm / Min
 Jog Increment: 10mm

Y+, Y-, X+, X-, Z+, Z-, A-, A+, B-, B+

P X Y Z ZI

X: +0.0123456789
 Y: +0.0123456789
 Z: Home?
 A: - None -
 B: - None -

Coord Sys: G54
 Abs Rel DTG

Tool: Endmill - 5mm - 4 Flute
 Spindle: 20,000 RPM
 100%

Spindle
 Flood
 Acc2, Acc3, Acc4, Acc5, Acc6, Acc7
 STOP

Navigation buttons: Home, Previous, Stop, Play, Next

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M Planty



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Table of Contents Cnc Router Software For Arduino

1. Understanding the eBook Cnc Router Software For Arduino
 - The Rise of Digital Reading Cnc Router Software For Arduino
 - Advantages of eBooks Over Traditional Books
2. Identifying Cnc Router Software For Arduino
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Cnc Router Software For Arduino
 - User-Friendly Interface
4. Exploring eBook Recommendations from Cnc Router Software For Arduino
 - Personalized Recommendations
 - Cnc Router Software For Arduino User Reviews and Ratings
 - Cnc Router Software For Arduino and Bestseller Lists
5. Accessing Cnc Router Software For Arduino Free and Paid eBooks

- Cnc Router Software For Arduino Public Domain eBooks
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 - Cnc Router Software For Arduino Budget-Friendly Options
6. Navigating Cnc Router Software For Arduino eBook Formats
 - ePub, PDF, MOBI, and More
 - Cnc Router Software For Arduino Compatibility with Devices
 - Cnc Router Software For Arduino Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Cnc Router Software For Arduino
 - Highlighting and Note-Taking Cnc Router Software For Arduino
 - Interactive Elements Cnc Router Software For Arduino
 8. Staying Engaged with Cnc Router Software For Arduino
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Cnc Router Software For Arduino
 9. Balancing eBooks and Physical Books Cnc Router Software For Arduino
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Cnc Router Software For Arduino
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Cnc Router Software For Arduino
 - Setting Reading Goals Cnc Router Software For Arduino
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Cnc Router Software For Arduino
 - Fact-Checking eBook Content of Cnc Router Software For Arduino
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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