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**NACE #1/SSPC-SP5 - ANSWER-WHITE METAL BLAST CLEANING.** When viewed without magnification the surface shall be free from visible oil, grease, dust dirt, mill scale, rust, coating, oxides, corrosion products and other foreign matter.

**NACE #2/SSPC-SP 10 - ANSWER-NEAR WHITE METAL BLAST CLEANING.** When viewed without magnification the surface shall be free from visible oil, grease, dust, dirt, mill scale, rust, coating, oxides, corrosion products, and other foreign matter. Random staining shall be limited to no more than 5% of each unit area of surface and may consist of light shadows, slight streaks, or minor discolorations caused by stains of rust, stains of mill scale or stains of previously applied coatings.

**NACE #3/SSPC-SP-6 - ANSWER-COMMERCIAL BLAST CLEANING.** When viewed without magnification the surface shall be free from visible oil, grease, dust, dirt, mill scale, rust, coating, oxides, corrosion products, and other foreign matter. Random staining shall be limited to no more than 33% of each unit area of surface and may consist of light shadows, slight streaks, or minor discolorations caused by stains of rust, stains of mill scale or stains of previously applied coatings.

**NACE #8/SSPC-SP14 - ANSWER-INDUSTRIAL BLAST CLEANING.** When viewed without magnification the surface shall be free from visible oil, grease, dust, and dirt. Traces of light adherent mill scale, rust, and coating residues are allowed to remain on 10% of each unit area of the surface if they are randomly distributed. The traces of mill scale, rust and coating are considered tightly adherent if they cannot be removed by lifting with a dull putty knife. Shadows,

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**RD Boyd**



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Journal of Protective Coatings & Linings, 1993      **Corrosion Engineering : Principles and Practice** Pierre Roberge, 2008-03-25 The Latest Methods for Preventing and Controlling Corrosion in All Types of Materials and Applications Now you can turn to Corrosion Engineering for expert coverage of the theory and current practices you need to understand water atmospheric and high temperature corrosion processes This comprehensive resource explains step by step how to prevent and control corrosion in all types of metallic materials and applications from steel and aluminum structures to pipelines Filled with 300 illustrations this skills building guide shows you how to utilize advanced inspection and monitoring methods for corrosion problems in infrastructure process and food industries manufacturing and military industries Authoritative and complete Corrosion Engineering features Expert guidance on corrosion prevention and control techniques Hands on methods for inspection and monitoring of corrosion problems New methods for dealing with corrosion A review of current practice with numerous examples and calculations Inside This Cutting Edge Guide to Corrosion Prevention and Control Introduction Scope and Language of Corrosion Electrochemistry of Corrosion Environments Atmospheric Corrosion Corrosion by Water and Steam Corrosion in Soils Reinforced Concrete High Temperature Corrosion Materials and How They Corrode Engineering Materials Forms of Corrosion Methods of Control Protective Coatings Cathodic Protection Corrosion Inhibitors Failure Analysis and Design Considerations Testing and Monitoring Corrosion Testing and Monitoring      NACE International Coating Inspector Training and Certification Program NACE International, 1998      **Steelwork Corrosion Control** D.A. Bayliss, D.H. Deacon, 1991-07-18 Steelwork Corrosion Control is a comprehensive revision and updating of a similar book by the authors published in 1985 As with the previous book it is designed principally for engineers architects and designers for whom the protection of structural steelwork is an important albeit a comparatively minor part of their total professional activi      **Principles of Corrosion Engineering and Corrosion Control** Zaki Ahmad, 2006-09-18 Corrosion is a huge issue for materials mechanical civil and petrochemical engineers With comprehensive coverage of the principles of corrosion engineering this book is a one stop text and reference for students and practicing corrosion engineers Highly illustrated with worked examples and definitions it covers basic corrosion principles and more advanced information for postgraduate students and professionals Basic principles of electrochemistry and chemical thermodynamics are incorporated to make the book accessible for students and engineers who do not have prior knowledge of this area Each form of corrosion covered in the book has a definition description mechanism examples and preventative methods Case histories of failure are cited for each form End of chapter questions are accompanied by an online solutions manual Comprehensively covers the principles of corrosion engineering methods of corrosion protection and corrosion processes and control in selected engineering environments Structured for corrosion science and engineering classes at senior undergraduate and graduate level and is an ideal reference that readers will want to use in their professional work Worked examples extensive end of

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Neal, National Cooperative Highway Research Program, 1998 This synthesis will be of interest to state department of transportation DOT bridge maintenance engineers coating specialists chemists and researchers Manufacturers and suppliers of corrosion protection products and systems for exposed structural steel on existing bridges will also find it of interest This synthesis describes current practice regarding maintenance and protection strategies for exposed structural steel on existing bridges NCHRP Synthesis 251 Lead Based Paint Removal for Steel Highway Bridges 1997 provides a complementary and more in depth treatment of maintenance issues involving lead based paint removal This report of the Transportation Research Board defines the maintenance management systems and decision making criteria used by transportation agencies for maintaining exposed bridge steel Material selection criteria surface preparation and application practices quality control and quality assurance programs and funding mechanisms are discussed in detail The impact of recent and proposed environmental and worker protection regulations on current practice is reported Information for the synthesis was collected by surveying state transportation agencies and by conducting a literature search Responses to the survey Appendix C to this document are published on the Internet as NCHRP Web Document 11 *A Feasibility Study of Continuing Education for Licensed Contractors in the State of Florida* Weilin P. Chang, 1989 *Steelwork Corrosion Control* Keith A.

Smith, 2002-08-08 Engineers on major building projects continue to echo the sentiment that painting amounts to 10% of the job but provides 90% of the problems This second edition of *Steelwork Corrosion Control* provides sound advice and authoritative guidance on the principles involved and methods of achieving sound steel protection Taking into account the consi Handbook of Environmental Degradation of Materials Myer Kutz, 2005-06-02 Industry pays an enormous price for material degradation The *Handbook of Environmental Degradation of Materials* outlines these costs but more importantly explains how to measure analyze and prevent environmental degradation for a wide range of industrial materials Experts from around the world share how a diverse set of industries cope with the degradation of metals polymers reinforced concrete clothing and wood under adverse environmental conditions such as weather seawater and fire Case studies show how organizations from small consulting firms to corporate giants design and manufacture products that are more resistant to environmental effects By implementing these standards companies of all sizes should realize savings beneficial to their operations Materials Performance , 1999-07 **Corrosion Cost and Preventive Strategies in the United States** , 2002 This report describes the annual total cost of metallic corrosion in the United States and preventive strategies for optimum corrosion management The current study showed that technological changes have provided many new ways to prevent corrosion and there has been improved use of available corrosion management techniques However better corrosion management can be achieved using preventive strategies in non technical and technical areas *Materials World* , 2001

*Coating Inspector Training and Certification Program* NACE International,1997      *CIM Bulletin* Canadian Institute of Mining and Metallurgy,1998      *Corrosion Prevention and Control* ,1996      **Petroleum Review** ,1994      **Construction Index** ,1997      **Mass Transit** ,1995      **Technical Services** American Gas Association,1986      Metals and Materials ,1990

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