

Table 7

Thread Size Inch	Torque
1/4	12 ± 3 N·m (105 ± 27 lb·in)
5/16	25 ± 6 N·m (220 ± 53 lb·in)
3/8	47 ± 9 N·m (35 ± 7 lb·ft)
7/16	70 ± 15 N·m (50 ± 11 lb·ft)
1/2	105 ± 20 N·m (75 ± 15 lb·ft)
9/16	160 ± 30 N·m (120 ± 22 lb·ft)
5/8	215 ± 40 N·m (160 ± 30 lb·ft)
3/4	370 ± 50 N·m (275 ± 37 lb·ft)
7/8	520 ± 80 N·m (460 ± 60 lb·ft)
1	600 ± 100 N·m (500 ± 75 lb·ft)
1 1/8	1300 ± 150 N·m (960 ± 110 lb·ft)
1 1/4	1800 ± 200 N·m (1320 ± 150 lb·ft)
1 3/8	2400 ± 300 N·m (1760 ± 220 lb·ft)
1 1/2	3100 ± 350 N·m (2260 ± 260 lb·ft)

English (SAE) Taperlock Studs

Table 8

Thread Size Inch	Standard Torque
1/4	8 ± 3 N·m (70 ± 27 lb·in)
5/16	17 ± 5 N·m (150 ± 44 lb·in)
3/8	35 ± 5 N·m (26 ± 4 lb·ft)
7/16	45 ± 10 N·m (33 ± 7 lb·ft)
1/2	65 ± 10 N·m (48 ± 7 lb·ft)
5/8	110 ± 20 N·m (80 ± 15 lb·ft)
3/4	170 ± 30 N·m (125 ± 22 lb·ft)
7/8	260 ± 40 N·m (190 ± 30 lb·ft)
1	400 ± 60 N·m (300 ± 44 lb·ft)
1 1/8	525 ± 60 N·m (390 ± 44 lb·ft)
1 1/4	750 ± 80 N·m (550 ± 60 lb·ft)
1 3/8	950 ± 125 N·m (700 ± 90 lb·ft)
1 1/2	1200 ± 150 N·m (890 ± 110 lb·ft)

English (SAE) Machine Screws



Illustration 5

900908932

Table 9

Thread Size No.	Torque
0-30	0.10 ± 0.01 N·m (0.9 ± 0.1 lb·in)
1-54	0.15 ± 0.01 N·m (1.3 ± 0.1 lb·in)
2-56	0.25 ± 0.02 N·m (2.2 ± 0.2 lb·in)
3-48	0.35 ± 0.05 N·m (3.1 ± 0.4 lb·in)
4-40	0.50 ± 0.05 N·m (4.4 ± 0.4 lb·in)
5-40	0.70 ± 0.10 N·m (6.2 ± 0.9 lb·in)
6-32	0.90 ± 0.10 N·m (8.0 ± 0.9 lb·in)
8-32	1.70 ± 0.25 N·m (15.0 ± 2.2 lb·in)
10-24	2.25 ± 0.25 N·m (19.9 ± 2.2 lb·in)
12-24	3.40 ± 0.60 N·m (30.1 ± 5.3 lb·in)

Hex Button Head Screw and Set Screws



Illustration 6

g01166972

Caterpillar C9 Engine Torque Specifications

Katrin Zwirgmaier



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