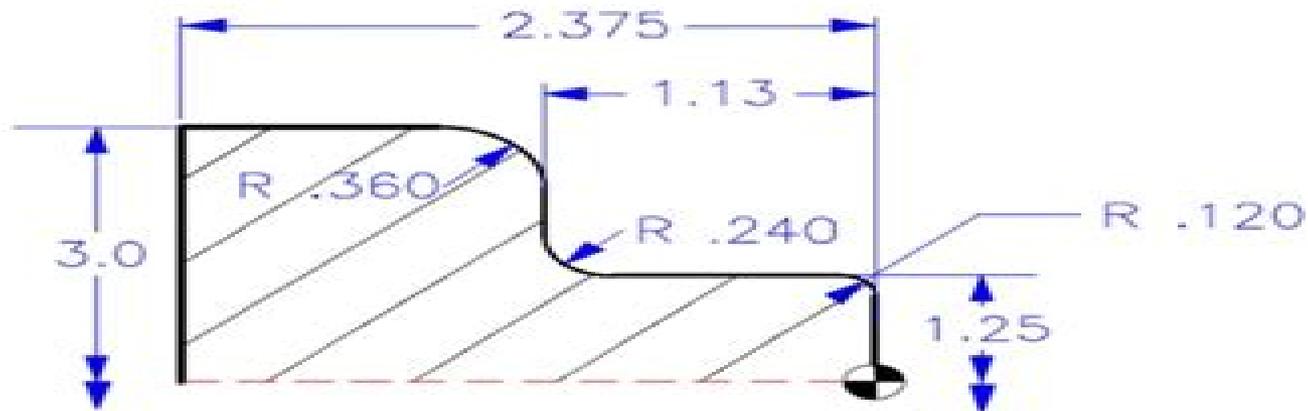


Circular Interpolation Calculation

Manually calculate compensation for a lathe tool with a .031 TNR to machine a radius on your part.



Manual Programming A Radius (G02 & G03 using I and K)

```
O0102
G28
T101
G97 S1200 M03
G54 G00 X.92 Z.05
G01 Z0. F.01
X.948 F.006
G03 X1.25 Z-.151 I0. K-.151
G01 Z-.921
G02 X1.668 Z-1.13 I.209 K0.
G01 X2.218
G03 X3. Z-1.521 I0. K-.391
G01 Z-2.375
G00 U.01 Z1.0
G28
```

Manual Programming A Radius (G02 & G03 using R)

```
O0103
G28
T101
G97 S1200 M03
G54 G00 X.92 Z.05
G01 Z0. F.01
X.948 F.006
G03 X1.25 Z-.151 R.151
G01 Z-.921
G02 X1.668 Z-1.13 R.209
G01 X2.218
G03 X3. Z-1.521 R.391
G01 Z-2.375
G00 U.01 Z1.0
G28
```

Haas Lathe Programming

CO Houle



Haas Lathe Programming:

Reviewing **Haas Lathe Programming**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Haas Lathe Programming**," an enthralling opus penned by a very acclaimed wordsmith, readers set about an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve into the book's central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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