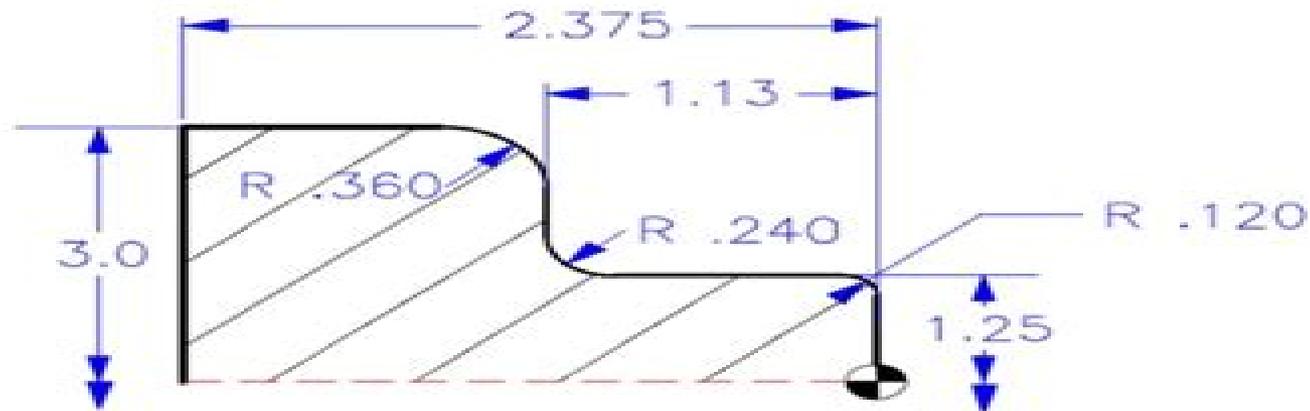


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G97 S1200 M03
G54 G00 X.92 Z.05
G01 Z0. F.01
X.948 F.006
G03 X1.25 Z-.151 I0. K-.151
G01 Z-.921
G02 X1.668 Z-1.13 I.209 K0.
G01 X2.218
G03 X3. Z-1.521 I0. K-.391
G01 Z-2.375
G00 U.01 Z1.0
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Manual Programming A Radius (G02 & G03 using R)

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G01 Z-.921
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G01 X2.218
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G01 Z-2.375
G00 U.01 Z1.0
G28
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Haas Lathe Programming

Daniela Niemeyer



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Manufacturing Engineering, 2009

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machining this book would be a handy on the job reference for engineers programmers supervisors and machine operators besides serving as a proven and effective textbook for anyone learning CNC programming for the first time BOOK JACKET

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Davis,2010-07-29 The goal of this book is to teach persons with a technical background how to program and operate CNC mills and lathes It bridges the gap between what technical people know and what they need to learn to begin using CNC This book assumes you will use CAD CAM to program a Haas Mill or Lathe It teaches the shapes tools materials and work holding most used in prototype short production Think of this book as the missing manual you need to find the most direct and practical path from idea to finished CNC part **Techniques** ,2007 Making education and career connections

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Lathe Programmer Lynn J. Alton,2010-08-26 This book is designed to be used by both operators and programmers It is intended to give the student a basic help in understanding CNC programs and their applications It is not intended as an in depth study of all ranges of machine use but as a Reference for some common and potential situations facing the student CNC programmers and CNC operators Much more training and information is necessary before attempting to program on the machine Introduction

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