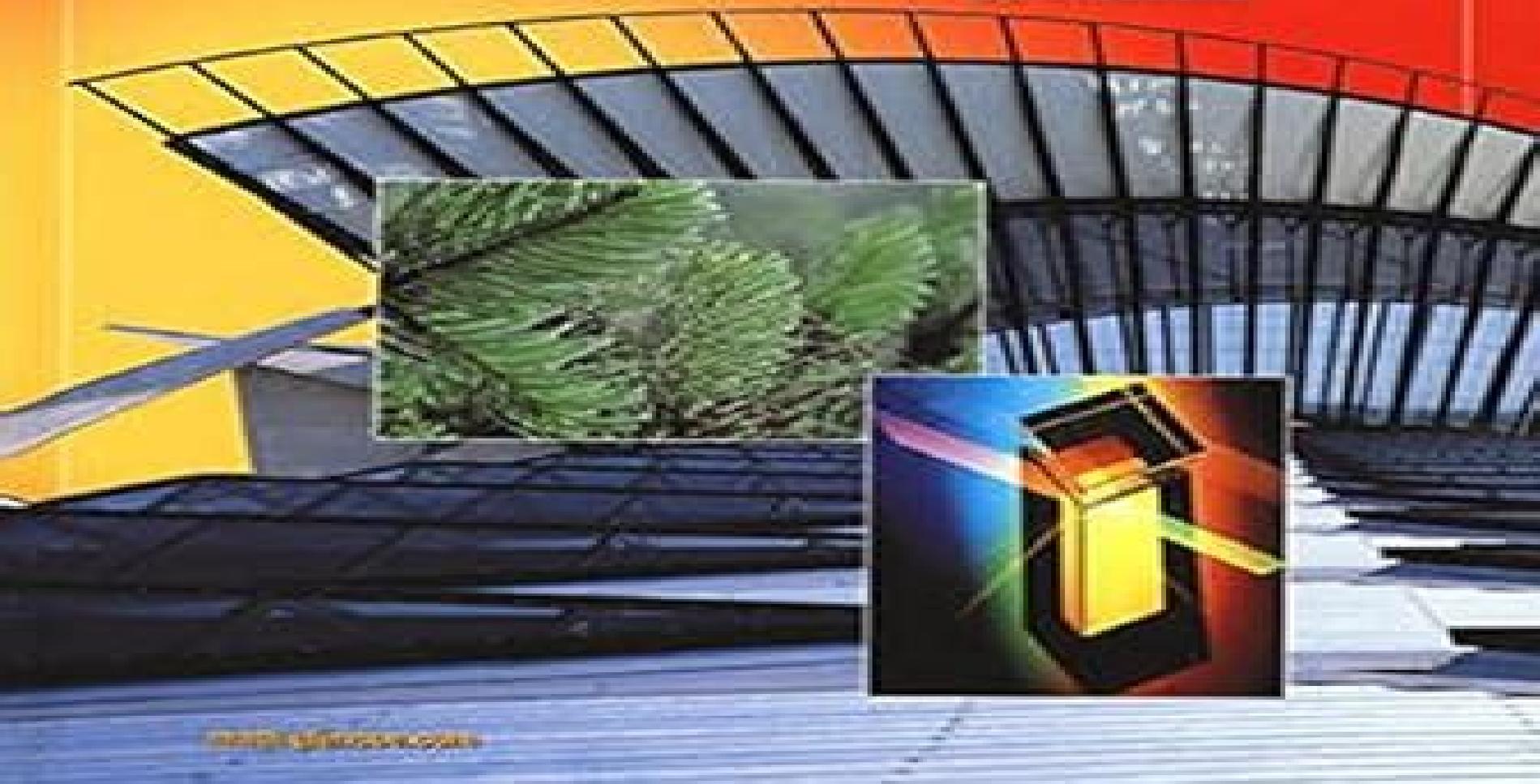


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answer a clarification cutting tools can be classified in two groups single point cutting tools and multi point cutting tools 10  
motion of job is forward rotary in broaching operation a true b false answer b clarification this is false motion of job is

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the required shape of metal is obtained by removing the unwanted material from the work piece in the form of chips is called  
cutting shaping example turning drilling milling boring etc 2 classify the relative motion between work piece and cutting tool  
i