

# Refinery Updates...

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- ❑ The American Petroleum Institute issued two new refinery safety standards on April 22, 2010. The first will help processors identify and use safety indicators to reduce risks, while the second will provide guidance on reducing fatigue risks.
- ❑ One-third of all investigations by the Chemical Safety and Hazard Investigation Board are currently at refineries.
- ❑ Part of the problem in maintaining adequate safety is that there are few incentives for refiners to make work environments safer and little in the way of consequences from OSHA when there is a serious accident.
- ❑ OSHA recently hit BP with dozens of safety violations, at their refinery in Toledo, Ohio, which could cost them nearly 3 million in fines. This, after 5 months ago OSHA slapped them with 87.5 million in fines for failing to fix safety problems at the refinery in Texas found after the deadly explosion that killed 15 workers.



Tesoro's Aftermath

## Recent Accidents

**March 2, 2010:** An explosion and fire at Dallas-based Holly Corp.'s refinery in New Mexico kills two workers.

**Dec. 4, 2009:** A boiler fails at San Antonio-based Valero Energy's Texas City plant, killing one worker.

**March 10, 2009:** Explosion at a Marathon Oil Corp. facility in Vacherie, La., kills one and injures three.

**Nov. 6, 2005:** Two workers are killed at Valero oil refinery in Delaware City, Del., after succumbing to nitrogen fumes.

**Last 5 years = 26 deaths**

# Refinery Safety Overview Study

**Padhraic Smyth**



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