

Cast carbon, stainless or alloy steel

NPS 2–48 (DN 50–1200), ASME Classes 150–1500



ASME Class	Figure number
150	01 14C
300	11 14C
600	21 14C

ASME Class	Figure number
900	71 14C
1500	31 14C

Design features

- Body and cover castings are precision machined. Exclusive: Disc shaft does not penetrate body.
- Body and cover joint accurately machined. Fully-enclosed gasket.
- Disc: Robust one-piece construction to withstand the severe shock of check valve service. Hardfaced with 13Cr, CoCr alloy, SS 316, or Monel, ground and lapped to a mirror finish. Sizes NPS 2–6 (DN 50–150) may have solid CA 15 (13Cr) disc. SS 316 disc with CoCr alloy facing also available.
- Disc assembly: Non-rotating disc is fastened securely to disc hanger with a lock nut and cotter pin. Disc hanger is supported on a sturdy disc carrier hinge pin of excellent bearing qualities. All parts are accessible from top for easy servicing.
- Flanges
ASME Classes: 150–300: 1/4" raised face.
ASME Classes: 600–1500: 1/2" raised face.
Finish: 125–250 AARH for all valves.

* API 594 Type B cast steel swing check valves.

Standard materials

Part	Materials			
Body (1)	WCB	WC6	WC9	CF8M
Seat (1)(2)	CoCr alloy faced CS	CoCr alloy faced F11	CoCr alloy faced F22	CoCr alloy faced F316
Hinge pin (2)	SS 410			SS 316
Gasket (1)	Spiral wound stainless steel/graphite			
Cover stud	Gr. B7	B16		B8M Cl. 2
Cover nut	Gr. 2H	Gr. 7		Gr. 8M
Cover (2)	WCB	WC6	WC9	CF8M
Washer	Commercial			
Disc (2)	CA 15 or 13Cr faced WCB	CA 15 or 13Cr faced WC6	CA 15 or 13Cr faced WC9	CF8M
Disc hanger	WCB	WC6	WC9	CF8M
Disc nut	Gr. 2H	Gr. 4		Gr. 8M

(1) Other materials available. (2) Hardfaced.

For forged steel check valves, ASME Classes 900–2500 are also available.

Api Std 594

Rachel S Tattersall



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Table of Contents Api Std 594

1. Understanding the eBook Api Std 594
 - The Rise of Digital Reading Api Std 594
 - Advantages of eBooks Over Traditional Books
2. Identifying Api Std 594
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Api Std 594
 - User-Friendly Interface
4. Exploring eBook Recommendations from Api Std 594
 - Personalized Recommendations
 - Api Std 594 User Reviews and Ratings

- Api Std 594 and Bestseller Lists
- 5. Accessing Api Std 594 Free and Paid eBooks
 - Api Std 594 Public Domain eBooks
 - Api Std 594 eBook Subscription Services
 - Api Std 594 Budget-Friendly Options
- 6. Navigating Api Std 594 eBook Formats
 - ePub, PDF, MOBI, and More
 - Api Std 594 Compatibility with Devices
 - Api Std 594 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Api Std 594
 - Highlighting and Note-Taking Api Std 594
 - Interactive Elements Api Std 594
- 8. Staying Engaged with Api Std 594
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Api Std 594
- 9. Balancing eBooks and Physical Books Api Std 594
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Api Std 594
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Api Std 594
 - Setting Reading Goals Api Std 594
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Api Std 594
 - Fact-Checking eBook Content of Api Std 594
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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