

# SMALL-BLOCK CHEVY

<b>FASTENER</b>	<b>TORQUE SPEC (ft-lbs)</b>
Main Cap	
$\frac{7}{16}$ -inch, outer	65
$\frac{7}{16}$ -inch, inner	70
$\frac{3}{8}$ -inch, outer	40
Connecting Rod	
$\frac{11}{32}$ -inch	40-45
$\frac{3}{8}$ -inch	45-50
Cylinder Head	65
Oil Pump	65
Rocker Arm Screw-in Stud	50
Camshaft Sprocket	20
Intake Manifold	30
Flywheel/Flexplate	60
Front Damper Bolt	60
Clutch Cover (Pressure Plate)	35

# Chevy Engine Torque Specs

**Patrick Vollmar**



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