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SIZE	LENGTH	BUNDLES	PIECES BUNDLES	TOTAL PIECES	WEIGHT BUNDLES	TOTAL WEIGHT	HEAT
+YELLOW							
UPN 140	12	70	18	1260	3446	241.245	342952,342953,342954, 342955,342956,342957
TOTAL BUNDLES		70	TOTAL WEIGHT		241.245 Kg.		

ACE EN 10204/3.1

ACE

### F.26 IRAM-IAS U 500-503

(901-902-903)

MATERIAL SIZE	COLADA HEAT	COMPOSICIÓN QUÍMICA (%) CHEMICAL COMPOSITION (%)						PROPIEDADES MECÁNICAS MECHANICAL PROPERTIES				FLEXIÓN POR CHOQUE IMPACT TEST					
		C	Mn	Si	P	S	N	ReH MPa	Rm MPa	A% LO=5,65V <sub>50</sub>	Doblad. 180°	°C	KV300	V1 J	V2 J	V3 J	Media J
UPN-140	342952	,11	,65	,21	,017	,019	,011	331	474	34,1							
UPN-140	342953	,09	,64	,18	,019	,028	,010	304	462	38,3							
UPN-140	342954	,09	,60	,17	,019	,021	,011	324	451	32,4							
UPN-140	342955	,08	,58	,18	,018	,027	,011	324	450	35,3							
UPN-140	342956	,10	,61	,19	,013	,023	,012	316	443	32,7							
UPN-140	342957	,10	,60	,16	,016	,021	,010	314	452	35,2							

#### 6 análisis

001: Certificamos que los aceros arriba indicados han sido satisfactoriamente probados de acuerdo con la especificación.  
 Inspection - We hereby certify that the above steels have been satisfactorily tested in accordance with the specification.

002: Marca AENOR

Responsable del Departamento de Calidad 491



Amagola Leizola

# Arcelormittal Pan Test

**Thomas Griffiths**



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