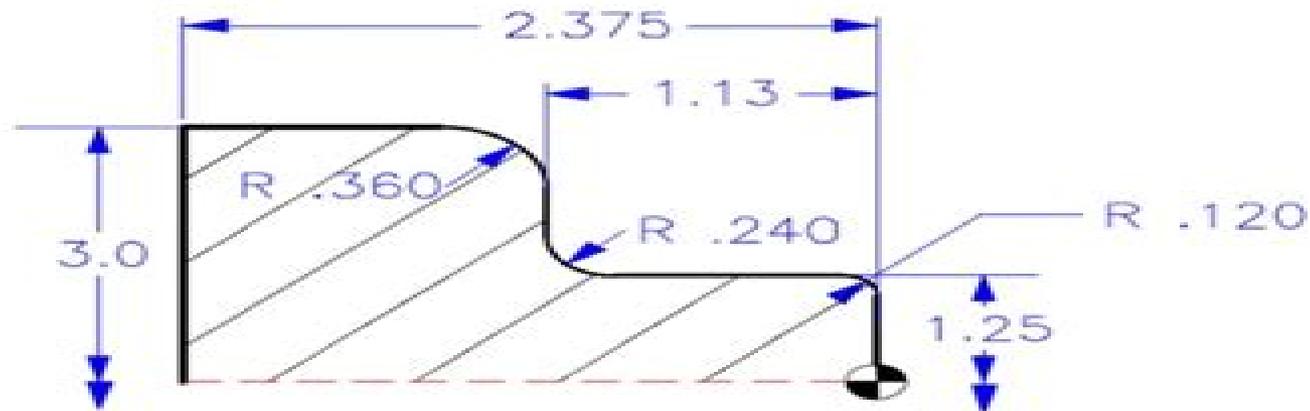


## Circular Interpolation Calculation

Manually calculate compensation for a lathe tool with a .031 TNR to machine a radius on your part.



### Manual Programming A Radius (G02 & G03 using I and K)

```
O0102
G28
T101
G97 S1200 M03
G54 G00 X.92 Z.05
G01 Z0. F.01
X.948 F.006
G03 X1.25 Z-.151 I0. K-.151
G01 Z-.921
G02 X1.668 Z-1.13 I.209 K0.
G01 X2.218
G03 X3. Z-1.521 I0. K-.391
G01 Z-2.375
G00 U.01 Z1.0
G28
```

### Manual Programming A Radius (G02 & G03 using R)

```
O0103
G28
T101
G97 S1200 M03
G54 G00 X.92 Z.05
G01 Z0. F.01
X.948 F.006
G03 X1.25 Z-.151 R.151
G01 Z-.921
G02 X1.668 Z-1.13 R.209
G01 X2.218
G03 X3. Z-1.521 R.391
G01 Z-2.375
G00 U.01 Z1.0
G28
```

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**R Bogdan**



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**Canadian Machinery and Manufacturing News** ,1975 *Machinery and Production Engineering* ,2002

*Machinery* ,2004 **Books for Occupational Education Programs** Edward Mapp,1971 Haas CNC Mill and Lathe

Programmer Lynn J. Alton,2010-08-26 This book is designed to be used by both operators and programmers It is intended to give the student a basic help in understanding CNC programs and their applications It is not intended as an in depth study of all ranges of machine use but as a Reference for some common and potential situations facing the student CNC programmers and CNC operators Much more training and information is necessary before attempting to program on the machine  
Introduction

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In some sort of eaten by displays and the ceaseless chatter of instant communication, the melodic splendor and mental symphony created by the prepared term frequently diminish into the back ground, eclipsed by the persistent sound and disturbances that permeate our lives. Nevertheless, set within the pages of **Haas Lathe Programming** a charming literary prize overflowing with raw thoughts, lies an immersive symphony waiting to be embraced. Crafted by a wonderful musician of language, that captivating masterpiece conducts visitors on an emotional journey, well unraveling the hidden melodies and profound affect resonating within each cautiously constructed phrase. Within the depths of the emotional analysis, we will explore the book is central harmonies, analyze its enthralling publishing fashion, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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