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AR25.19-W-0101HA Remove/install clutch position sensor

24.1.18

MODEL 964

with CODE G5H (ClearAIR, manual)

without CODE G5G (Mercedes PowerShift 3)

- 1 Clutch master
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- 828 Clutch travel sensor



828 18 176 18

STP NO	Description	Illustration	Reference
1	Detach electrical connection (2) from clutch position sensor (828)		
2	Turn clutch position sensor (828) with the bolts (7) and 828010004		
3	Remove bolts (7) and remove flanking plate (6)	(A) Installation: Insert bolts (7) with intermediate adhesive. 828 Bolt, clutch position sensor to clutch master Clutch wiring harness, Lucite (25)	9A20.20-0-1000-010 9A20.45-2-1000-020
4	Remove clutch position sensor (828) with intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease (3225)	
5	Remove clutch position sensor (828) from intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease (3225)	
6	Install in the correct order		
7	Connect diagnostic system, start actuator and perform quick test		
8	Select "Teach clutch" in teach-in process	(A) The process is completely menu-assisted under: • "CPC - Drive control (ADD)" • "Teach/clutch"	
9	Start actuator and deactivate diagnostic system		

828 Clutch position sensor

Repair Manual Mercedes Benz

Kenneth Ball



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