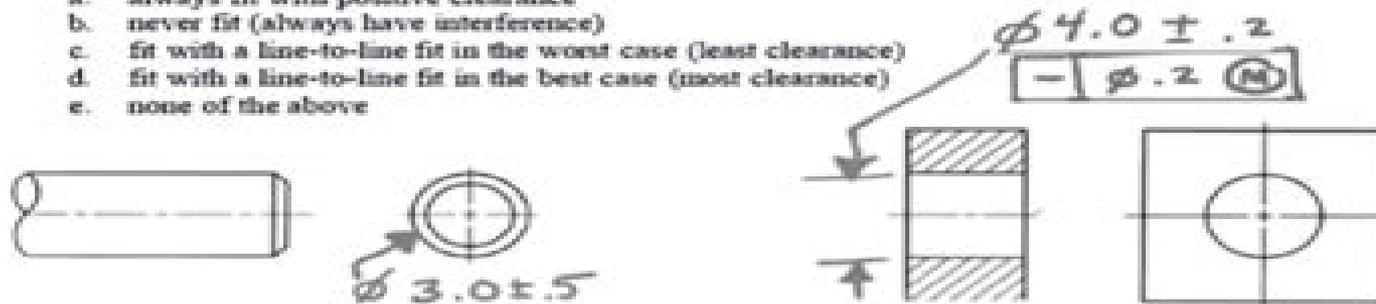


3. If a machined cylindrical hole meets a straightness tolerance applied to its axis with a tolerance size specified as $\text{Ø}1.0$ without a maximum material condition modifier, it will _____ a straightness tolerance applied to its axis with a tolerance size specified as $\text{Ø}1.0$ with a maximum material condition modifier.
- always meet
 - only meet if its as-manufactured size is equal to the maximum material condition size
 - only meet if its as-manufactured size is not equal to the maximum material condition size
 - never meet
 - none of the above
4. If they are manufactured to the dimensions and tolerances specified in the drawings, the peg (pictured below left) will _____ in the hole (pictured below right).
- always fit with positive clearance
 - never fit (always have interference)
 - fit with a line-to-line fit in the worst case (least clearance)
 - fit with a line-to-line fit in the best case (most clearance)
 - none of the above



The next set of problems (5 – 12) may have more than one correct answer. Choose ALL correct answers.

5. Which of these processes are material removal processes? (Choose ALL that could correspond)
- turning
 - grinding
 - CNC
 - milling
 - none of the above
6. When specifying tolerance zones, they should be:
- as small as the manufacturing process will allow
 - as large as the manufacturing process will allow
 - the smallest that will allow the part to function
 - the largest that will allow the part to function
 - none of the above
7. For a hole basis, which of the following are true?
- The largest hole is the basic size
 - It is signified by a capital H
 - The largest shaft size will always be \leq the basic size
 - The hole tolerances are tighter than the shaft tolerances
 - None of the above

Gd T Test Questions

**United States. National Labor
Relations Board**



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Professionals : an ASME Standard American Society of Mechanical Engineers,2001 **Advances in Design Engineering**

Francisco Cavas-Martínez,Félix Sanz-Adan,Paz Morer Camo,Ruben Lostado Lorza,Jacinto Santamaría Peña,2020-03-09 This book gathers the papers presented at the XXIX International Congress INGEGRAF The digital transformation in graphic engineering which was held in Logro o Spain on June 20 21 2019 It reports on cutting edge topics in product design and manufacturing such as industrial methods for integrated product and process design innovative design and computer aided

design Further topics covered include virtual simulation and reverse engineering additive manufacturing product manufacturing engineering methods in medicine and education representation techniques and design and modeling for nautical engineering and construction aeronautics and aerospace contexts The book is divided into six main sections reflecting the focus and primary themes of the conference The contributions presented here will not only provide researchers engineers and experts in a range of industrial engineering subfields with extensive information to support them in their daily work but will also stimulate new research directions advanced applications of the methods discussed and future interdisciplinary collaborations

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