

# B.1 Recommended straight run requirements

## B.1.1 ISO 5167-2

### International standard

First Edition  
March 1, 2003

Measurement of fluid flow by means of pressure differential devices inserted in circular-cross section conduits running full - Part 2: Orifice Plates

**Table B-1. Required straight run lengths between orifice plates and fittings without flow conditioners.**

Values expressed as multiples of internal diameter, D

Diameter ratio, $\beta$	Upstream (inlet) side of orifice plate													
	Single 90° bend Two 90° bends in any plane ( $S > 30D$ ) <sup>(1)</sup>		Two 90° bends in the same plane: S-configuration ( $30D \geq S > 10D$ ) <sup>(1)</sup>		Two 90° bends in the same plane: S-configuration ( $10D \geq S$ ) <sup>(1)</sup>		Two 90° bends in perpendicular planes		Two 90° bends in perpendicular planes ( $5D > S$ ) <sup>(1)(2)</sup>		Single 90° tee with or without an extension Mitre 90° bend		Single 45° bend Two 45° bends in the same plane: S-configuration ( $S \geq 2D$ ) <sup>(1)</sup>	
1	2		3		4		5		6		7		8	
--	A <sup>(3)</sup>	B <sup>(4)</sup>	A <sup>(3)</sup>	B <sup>(4)</sup>	A <sup>(3)</sup>	B <sup>(4)</sup>	A <sup>(3)</sup>	B <sup>(4)</sup>	A <sup>(3)</sup>	B <sup>(4)</sup>	A <sup>(3)</sup>	B <sup>(4)</sup>	A <sup>(3)</sup>	B <sup>(4)</sup>
≤0.20	6	3	10	<sup>(5)</sup>	10	<sup>(5)</sup>	19	18	34	17	3	g	7	g
0.40	16	3	10	<sup>(5)</sup>	10	<sup>(5)</sup>	44	18	50	25	9	3	30	9
0.50	22	9	18	10	22	10	44	18	75	34	19	9	30	18
0.60	42	13	30	18	42	18	44	18	65	25	29	18	30	18
0.67	44	20	44	18	44	20	44	20	60	18	36	18	44	18
0.75	44	20	44	18	44	22	44	20	75	18	44	18	44	18

(1) S is the separation between the two bends measured from the downstream end of the curved portion of the upstream end to the upstream end of the curved portion of the downstream bend.

(2) This is not a good upstream installation; a flow conditioner should be used where possible.

(3) Column A for each fitting gives lengths corresponding to "zero additional uncertainty" values (see 6.2.3).

(4) Column B for each fitting gives lengths corresponding to "0.5% additional uncertainty" values (see 6.2.4).

(5) The straight length in Column A gives zero additional uncertainty; data are not available for shorter straight lengths which could be used to give the required straight lengths for Column B.

# Iso 5167 3

**ML Morrison**



**Iso 5167 3:**

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### **Table of Contents Iso 5167 3**

1. Understanding the eBook Iso 5167 3
  - The Rise of Digital Reading Iso 5167 3
  - Advantages of eBooks Over Traditional Books
2. Identifying Iso 5167 3
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Iso 5167 3
  - User-Friendly Interface
4. Exploring eBook Recommendations from Iso 5167 3
  - Personalized Recommendations
  - Iso 5167 3 User Reviews and Ratings
  - Iso 5167 3 and Bestseller Lists
5. Accessing Iso 5167 3 Free and Paid eBooks

- Iso 5167 3 Public Domain eBooks
  - Iso 5167 3 eBook Subscription Services
  - Iso 5167 3 Budget-Friendly Options
6. Navigating Iso 5167 3 eBook Formats
    - ePub, PDF, MOBI, and More
    - Iso 5167 3 Compatibility with Devices
    - Iso 5167 3 Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Iso 5167 3
    - Highlighting and Note-Taking Iso 5167 3
    - Interactive Elements Iso 5167 3
  8. Staying Engaged with Iso 5167 3
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Iso 5167 3
  9. Balancing eBooks and Physical Books Iso 5167 3
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Iso 5167 3
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Iso 5167 3
    - Setting Reading Goals Iso 5167 3
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Iso 5167 3
    - Fact-Checking eBook Content of Iso 5167 3
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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