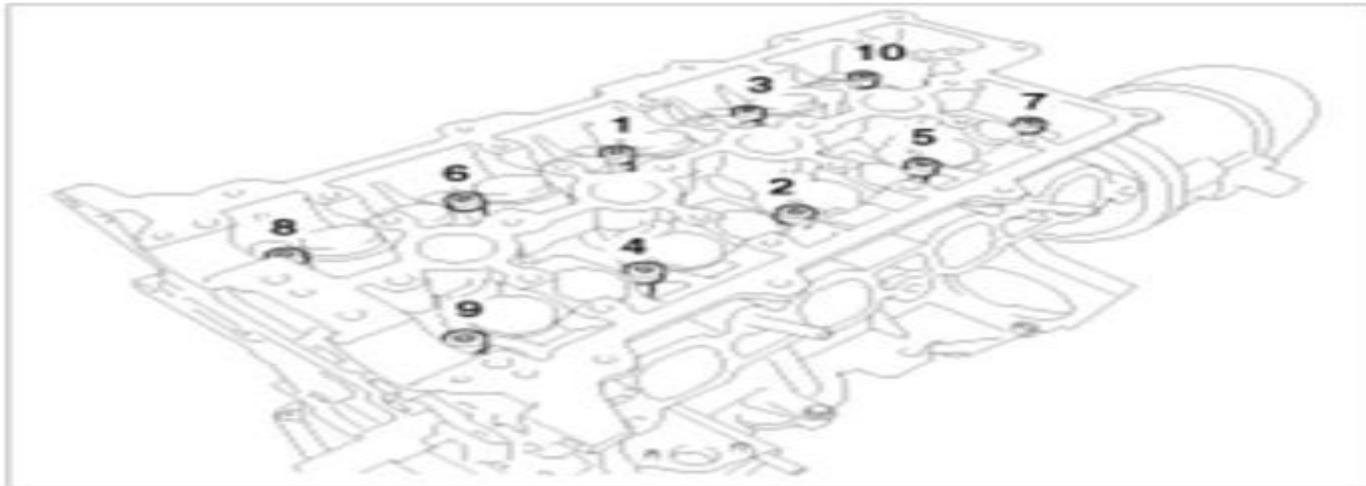


2. Place the cylinder head carefully not to damage the gasket.
3. Install the cylinder head bolts with washers.
 - (1) Tighten the 10 cylinder head bolts, in several passes, in the sequence shown.

Tightening torque :

29.4Nm (3.0kgf.m, 21.7lb-ft) + 90° + 90°



Always use new cylinder head bolts. Cylinder head bolts are torque-to-yield bolts designed to be permanently elongated beyond the state of elasticity when torqued, so if the bolts are removed and reused, it may cause the bolts to break or fail to maintain clamping force.

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