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未注公差尺寸的极限偏差 (GB/T1800.1-1997)

公称尺寸		公差等级				
大于	至	IT10	IT11	IT12	IT13	IT14
		单位：mm				
—	3	0.04	0.06	0.1	0.14	0.25
3	6	0.048	0.075	0.12	0.18	0.30
6	10	0.058	0.09	0.15	0.22	0.36
10	18	0.07	0.11	0.18	0.27	0.43
18	30	0.084	0.13	0.21	0.33	0.52
30	50	0.1	0.16	0.25	0.39	0.62
50	80	0.12	0.19	0.3	0.46	0.74
80	120	0.14	0.22	0.35	0.54	0.87
120	180	0.16	0.25	0.4	0.63	1.00
180	250	0.185	0.29	0.46	0.72	1.15
250	315	0.21	0.32	0.52	0.81	1.30

公称尺寸		公差等级				
大于	至	IT10	IT11	IT12	IT13	IT14
		单位：mm				
315	400	0.23	0.36	0.57	0.89	3.60
400	500	0.25	0.4	0.63	0.97	4.00
500	630	0.28	0.44	0.7	1.1	4.4
630	800	0.32	0.5	0.8	1.25	5.0
800	1000	0.36	0.56	0.9	1.4	5.6
1000	1250	0.42	0.66	1.05	1.65	6.6
1250	1600	0.5	0.78	1.25	1.95	7.8
1600	2000	0.6	0.92	1.5	2.3	9.2
2000	2500	0.7	1.1	1.75	2.8	11.0
2500	3150	0.86	1.35	2.1	3.3	13.5
—	—	—	—	—	—	—

公称尺寸		公差等级				
大于	至	IT10/2	IT11/2	IT12/2	IT13/2	IT14/2
		单位：mm				
—	3	0.02	0.03	0.05	0.07	0.125
3	6	0.024	0.037	0.06	0.09	0.15
6	10	0.029	0.045	0.075	0.11	0.18
10	18	0.035	0.055	0.09	0.135	0.215
18	30	0.042	0.065	0.105	0.165	0.26
30	50	0.05	0.08	0.125	0.195	0.31
50	80	0.06	0.095	0.15	0.23	0.37
80	120	0.07	0.11	0.175	0.27	0.435

公称尺寸		公差等级				
大于	至	IT10/2	IT11/2	IT12/2	IT13/2	IT14/2
		单位：mm				
315	400	0.115	0.18	0.285	0.445	1.8
400	500	0.125	0.2	0.315	0.485	2.0
500	630	0.14	0.22	0.35	0.55	2.2
630	800	0.16	0.25	0.4	0.625	2.5
800	1000	0.18	0.28	0.45	0.7	2.8
1000	1250	0.21	0.33	0.525	0.825	3.3
1250	1600	0.25	0.39	0.625	0.975	3.9
1600	2000	0.30	0.46	0.75	1.15	4.6

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