



未注公差直径尺寸 公差(IT10~14)

未注公差尺寸的极限偏差 (GB/T1800.1-1997)

| 公称尺寸 | | 公差等级 | | | | | 公称尺寸 | | 公差等级 | | | | |
|------|-----|-----------|-----------|------|------|------|------|------|--------|------|------|------|------|
| | | IT10 | IT11 | IT12 | IT13 | IT14 | | | IT10 | IT11 | IT12 | IT13 | IT14 |
| 大于 | 至 | 单位: mm | | | | | 大于 | 至 | 单位: mm | | | | |
| - | 3 | 0.04 | 0.06 | 0.1 | 0.14 | 0.25 | 315 | 400 | 0.23 | 0.36 | 0.57 | 0.89 | 3.60 |
| 3 | 6 | 0.04 8 | 0.07 5 | 0.12 | 0.18 | 0.30 | 400 | 500 | 0.25 | 0.4 | 0.63 | 0.97 | 4.00 |
| 6 | 10 | 0.05 8 | 0.09 | 0.15 | 0.22 | 0.36 | 500 | 630 | 0.28 | 0.44 | 0.7 | 1.1 | 4.4 |
| 10 | 18 | 0.07 | 0.11 | 0.18 | 0.27 | 0.43 | 630 | 800 | 0.32 | 0.5 | 0.8 | 1.25 | 5.0 |
| 18 | 30 | 0.08 4 | 0.13 | 0.21 | 0.33 | 0.52 | 800 | 1000 | 0.36 | 0.56 | 0.9 | 1.4 | 5.6 |
| 30 | 50 | 0.1 | 0.16 | 0.25 | 0.39 | 0.62 | 1000 | 1250 | 0.42 | 0.66 | 1.05 | 1.65 | 6.6 |
| 50 | 80 | 0.12 | 0.19 | 0.3 | 0.46 | 0.74 | 1250 | 1600 | 0.5 | 0.78 | 1.25 | 1.95 | 7.8 |
| 80 | 120 | 0.14 | 0.22 | 0.35 | 0.54 | 0.87 | 1600 | 2000 | 0.6 | 0.92 | 1.5 | 2.3 | 9.2 |
| 120 | 180 | 0.16 | 0.25 | 0.4 | 0.63 | 1.00 | 2000 | 2500 | 0.7 | 1.1 | 1.75 | 2.8 | 11.0 |
| 180 | 250 | 0.18 5 | 0.29 | 0.46 | 0.72 | 1.15 | 2500 | 3150 | 0.86 | 1.35 | 2.1 | 3.3 | 13.5 |
| 250 | 315 | 0.21 | 0.32 | 0.52 | 0.81 | 1.30 | - | - | - | - | - | - | - |

| 公称尺寸 | | 公差等级 | | | | | 公称尺寸 | | 公差等级 | | | | |
|------|-----|------------|------------|------------|------------|------------|------|------|------------|------------|------------|------------|------------|
| | | IT10 /2 | IT11 /2 | IT12 /2 | IT13 /2 | IT14 /2 | | | IT10 /2 | IT11 /2 | IT12 /2 | IT13 /2 | IT14 /2 |
| 大于 | 至 | 单位: mm | | | | | 大于 | 至 | 单位: mm | | | | |
| - | 3 | 0.02 | 0.03 | 0.05 | 0.07 | 0.12 5 | 315 | 400 | 0.11 5 | 0.18 | 0.285 | 0.445 | 1.8 |
| 3 | 6 | 0.024 | 0.037 | 0.06 | 0.09 | 0.15 | 400 | 500 | 0.12 5 | 0.2 | 0.315 | 0.485 | 2.0 |
| 6 | 10 | 0.029 | 0.045 | 0.07 5 | 0.11 | 0.18 | 500 | 630 | 0.14 | 0.22 | 0.35 | 0.55 | 2.2 |
| 10 | 18 | 0.035 | 0.055 | 0.09 | 0.135 | 0.21 5 | 630 | 800 | 0.16 | 0.25 | 0.4 | 0.625 | 2.5 |
| 18 | 30 | 0.042 | 0.065 | 0.10 5 | 0.165 | 0.26 | 800 | 1000 | 0.18 | 0.28 | 0.45 | 0.7 | 2.8 |
| 30 | 50 | 0.05 | 0.08 | 0.12 5 | 0.195 | 0.31 | 1000 | 1250 | 0.21 | 0.33 | 0.525 | 0.825 | 3.3 |
| 50 | 80 | 0.06 | 0.095 | 0.15 | 0.23 | 0.37 | 1250 | 1600 | 0.25 | 0.39 | 0.625 | 0.975 | 3.9 |
| 80 | 120 | 0.07 | 0.11 | 0.17 5 | 0.27 | 0.43 5 | 1600 | 2000 | 0.30 | 0.46 | 0.75 | 1.15 | 4.6 |

8857303128 It10

J Ma



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sous vide die perfekte garmethode für saftiges und zartes fleisch die garmethode sous vide garen wird auch sehr gerne vakuumgaren genannt und wurde bis vor wenigen jahren nur in spitzen restaurants praktiziert doch sous vide wird immer

beliebter und ist mittlerweile auch relativ einfach und schnell für uns hobbyköche umzusetzen

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