
Total Quality Management Exam 2 Actual Updated Questions and Answers 100% Correct

Who is considered the father of statistical process control and the inventor of control charts? Ans - Dr. Walter Shewhart

Control charts serve two basic functions, they are decision making and problem solving tools. Ans - True

In manufacturing and service industries, the goal of most processes is to produce products or services that exhibit little to no variation. Ans - True

Chance (Common Cause) Ans - Random changes in the process that can't be avoided

Assignable Causes Ans - Variations in the process that can be identified as having a specific cause

Center Line (CL) Ans - Shows where the process average is centered

Lower Control Limit (LCL) Ans - Calculated value that is a 3 standard deviations below the mean

Upper Control Limit (UCL) Ans - Calculated value that is a 3 standard deviations above the mean

Variables are the measurable characteristics of a product or service, which can include the height, weight, or length of a part. Ans - True

A process is considered to be in a state of control, or under control, when the performance of the process falls within the statistically calculated control limits and exhibits only chance, or common cause variation. Ans - True

Process capability refers to the ability of a process to produce products or provide services capable of meeting the specifications set by the customer or designer. Ans - True

Specification Limits Ans - Are established during the design of the process or by customer request and considered to be the voice of the customer.

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