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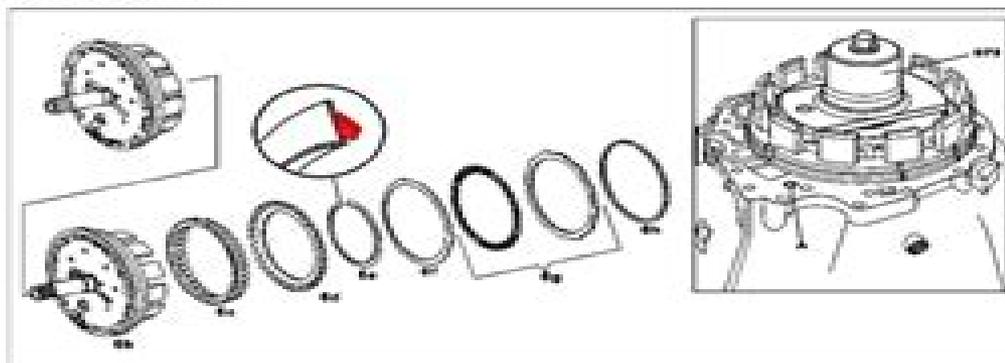
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A027 2017-02704

Dismantling and assembling multi-disk brake B1

10.11.04

TRANSMISSION FIG. 4



- (a) External plate carrier/multi-disk brake B1
 (b) Pilot
 (c) Spring washer, back pressure/piston
 (d) Snap ring
 (e) Spring washer/multi-disk pack

- (f) Multi-disk pack
 (g) Snap ring
 (h) Assembly device

- (i) Oil pressure supply, multi-disk brake B1

Modification notes

04.004	Press against hub for sealing operation	Transmission FIG. 4 as of 02/04/02 refers to page 50	A027 2017-02704 02/04/02
04.002	Multi-disk pack for B1, B1 and B2 changed		

Step	Description	Notes	Reference
1	Dismantling		
1.1	Remove snap ring (d)		
1.2	Remove multi-disk pack (f) and spring washer (e) from external plate carrier	⚠ Check multi-disks for scratch marks and wear	
1.3	Place assembly device (h) on spring washer (e) and tension until the snap ring (d) is released	⚠ Assembly device	W000010000
1.4	Remove snap ring (d)		
1.5	Remove piston (b) from the external plate carrier by carefully blowing compressed air into the borehole		
2	Assembly		
2.1	Install piston (b) in external plate carrier	⚠ Engage installed piston, replace if necessary ⚠ Press in the piston with the assistance of measuring washer (c) and the assembly device (h)	
2.2	Insert spring washer (e)	⚠ Insert spring washer with the lubricant against the multi-disk pack	
2.3	Place assembly device (h) on spring washer (e) and tension until the groove of the snap ring is engaged	⚠ Assembly device	W000010000
2.4	Insert snap ring (d)	⚠ The outer of the snap ring must point towards the multi-disk pack. After installing, check snap ring for correct fit	
2.5	Insert spring washer (e) and multi-disk pack (f) in the external plate carrier and measure	⚠ Observe outer multi-disk sequence marking and measuring multi-disk pack B1 (W000010000 FIG. 4) as of 01/08/02 ⚠ Pressing tool	A027 2017-02704 01/08/02

Mercedes Benz W203 C Class Technical Manual

JR Anderson



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