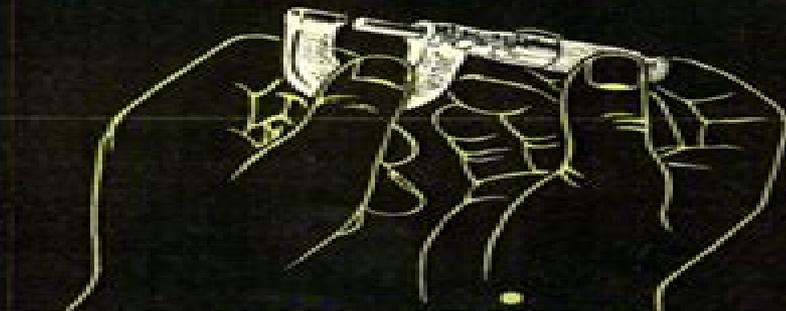


# ZEPHUS PRECISIONS



**DATA CHARTS AND  
REFERENCE TABLES  
FOR DRAWING OFFICE  
TOOLROOM & WORKSHOP**

**65p**

**METRIC REVISION  
1976**

## CONVERSION FACTORS

### LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

### WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

### AREA

1 m <sup>2</sup>	= 1.196 yard <sup>2</sup>	1 in <sup>2</sup>	= 645.2 mm <sup>2</sup>
1 hectare	= 2.471 acre	1 yard <sup>2</sup>	= 0.8361 m <sup>2</sup>
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

### CAPACITY

1 cm <sup>3</sup>	= 0.061 in <sup>3</sup>	1 in <sup>3</sup>	= 16.387 cm <sup>3</sup>
1 m <sup>3</sup>	= 1.358 yard <sup>3</sup>	1 yard <sup>3</sup>	= 0.7646 m <sup>3</sup>
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

### VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
			Light 182,282 miles/s = 299,79 M m/s

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## STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.	
IN.	M.M.	DEC.	IN.	M.M.	DEC.	IN.	M.M.	DEC.			
	0.30	0.0075		1.70	0.0425		4.70	0.1180		80	.80
	0.32	0.0087		1.75	0.0445		4.80	0.1215		79	.80
	0.35	0.0089		1.80	0.0450		4.90	0.1245		78	.80
	0.38	0.0095		1.85	0.0465		5.00	0.1270		77	.80
	0.40	0.0100		1.90	0.0475		5.10	0.1295		76	.80
	0.42	0.0105		1.95	0.0490		5.20	0.1320		75	.80
	0.45	0.0110		2.00	0.0500		5.30	0.1345		74	.80
	0.48	0.0115		2.05	0.0515		5.40	0.1370		73	.80
	0.50	0.0120		2.10	0.0525		5.50	0.1395		72	.80
	0.52	0.0125		2.15	0.0535		5.60	0.1420		71	.80
	0.55	0.0130		2.20	0.0545		5.70	0.1445		70	.80
	0.58	0.0135		2.25	0.0555		5.80	0.1470		69	.80
				2.30	0.0565		5.90	0.1495		68	.80
				2.35	0.0575		6.00	0.1520		67	.80
				2.40	0.0585		6.10	0.1545		66	.80
				2.45	0.0595		6.20	0.1570		65	.80
				2.50	0.0605		6.30	0.1595		64	.80
				2.55	0.0615		6.40	0.1620		63	.80
				2.60	0.0625		6.50	0.1645		62	.80
				2.65	0.0635		6.60	0.1670		61	.80
				2.70	0.0645		6.70	0.1695		60	.80
				2.75	0.0655		6.80	0.1720		59	.80
				2.80	0.0665		6.90	0.1745		58	.80
				2.85	0.0675		7.00	0.1770		57	.80
				2.90	0.0685		7.10	0.1795		56	.80
				2.95	0.0695		7.20	0.1820		55	.80
				3.00	0.0705		7.30	0.1845		54	.80
				3.05	0.0715		7.40	0.1870		53	.80
				3.10	0.0725		7.50	0.1895		52	.80
				3.15	0.0735		7.60	0.1920		51	.80
				3.20	0.0745		7.70	0.1945		50	.80
				3.25	0.0755		7.80	0.1970		49	.80
				3.30	0.0765		7.90	0.1995		48	.80
				3.35	0.0775		8.00	0.2020		47	.80
				3.40	0.0785		8.10	0.2045		46	.80
				3.45	0.0795		8.20	0.2070		45	.80
				3.50	0.0805		8.30	0.2095		44	.80
				3.55	0.0815		8.40	0.2120		43	.80
				3.60	0.0825		8.50	0.2145		42	.80
				3.65	0.0835		8.60	0.2170		41	.80
				3.70	0.0845		8.70	0.2195		40	.80
				3.75	0.0855		8.80	0.2220		39	.80
				3.80	0.0865		8.90	0.2245		38	.80
				3.85	0.0875		9.00	0.2270		37	.80
				3.90	0.0885		9.10	0.2295		36	.80
				3.95	0.0895		9.20	0.2320		35	.80
				4.00	0.0905		9.30	0.2345		34	.80
				4.05	0.0915		9.40	0.2370		33	.80
				4.10	0.0925		9.50	0.2395		32	.80
				4.15	0.0935		9.60	0.2420		31	.80
				4.20	0.0945		9.70	0.2445		30	.80
				4.25	0.0955		9.80	0.2470		29	.80
				4.30	0.0965		9.90	0.2495		28	.80
				4.35	0.0975		10.00	0.2520		27	.80
				4.40	0.0985		10.10	0.2545		26	.80
				4.45	0.0995		10.20	0.2570		25	.80
				4.50	0.1005		10.30	0.2595		24	.80
				4.55	0.1015		10.40	0.2620		23	.80
				4.60	0.1025		10.50	0.2645		22	.80
				4.65	0.1035		10.60	0.2670		21	.80
				4.70	0.1045		10.70	0.2695		20	.80
				4.75	0.1055		10.80	0.2720		19	.80
				4.80	0.1065		10.90	0.2745		18	.80
				4.85	0.1075		11.00	0.2770		17	.80
				4.90	0.1085		11.10	0.2795		16	.80
				4.95	0.1095		11.20	0.2820		15	.80
				5.00	0.1105		11.30	0.2845		14	.80
				5.05	0.1115		11.40	0.2870		13	.80
				5.10	0.1125		11.50	0.2895		12	.80
				5.15	0.1135		11.60	0.2920		11	.80
				5.20	0.1145		11.70	0.2945		10	.80
				5.25	0.1155		11.80	0.2970		9	.80
				5.30	0.1165		11.90	0.2995		8	.80
				5.35	0.1175		12.00	0.3020		7	.80
				5.40	0.1185		12.10	0.3045		6	.80
				5.45	0.1195		12.20	0.3070		5	.80
				5.50	0.1205		12.30	0.3095		4	.80
				5.55	0.1215		12.40	0.3120		3	.80
				5.60	0.1225		12.50	0.3145		2	.80
				5.65	0.1235		12.60	0.3170		1	.80
				5.70	0.1245		12.70	0.3195			.80
				5.75	0.1255		12.80	0.3220			.80
				5.80	0.1265		12.90	0.3245			.80
				5.85	0.1275		13.00	0.3270			.80
				5.90	0.1285		13.10	0.3295			.80
				5.95	0.1295		13.20	0.3320			.80
				6.00	0.1305		13.30	0.3345			.80
				6.05	0.1315		13.40	0.3370			.80
				6.10	0.1325		13.50	0.3395			.80
				6.15	0.1335		13.60	0.3420			.80
				6.20	0.1345		13.70	0.3445			.80
				6.25	0.1355		13.80	0.3470			.80
				6.30	0.1365		13.90	0.3495			.80
				6.35	0.1375		14.00	0.3520			.80
				6.40	0.1385		14.10	0.3545			.80
				6.45	0.1395		14.20	0.3570			.80
				6.50	0.1405		14.30	0.3595			.80
				6.55	0.1415		14.40	0.3620			.80
				6.60	0.1425		14.50	0.3645			.80
				6.65	0.1435		14.60	0.3670			.80
				6.70	0.1445		14.70	0.3695			.80
				6.75	0.1455		14.80	0.3720			.80
				6.80	0.1465		14.90	0.3745			.80
				6.85	0.1475		15.00	0.3770			.80
				6.90	0.1485		15.10	0.3795			.80

# Zeus Engineering Booklet

**EW Minium**



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