

## Basic instrumentation engineering interview questions

### What are the process Variable?

- Flow
- Pressure
- Temperature
- Level
- Quality i. e. % O<sub>2</sub>, CO<sub>2</sub>, pH etc.

### Define all the process Variable and state their unit of measurement. ?

**Flow:** Defined as volume per unit of time at specified temperature and pressure. Conditions are generally measured by positive-displacement or rate meters.

Units : kg / hr , litter / min , gallon / min , m<sup>3</sup> / hr , Nm<sup>3</sup> / hr. { gases }

**Pressure :** Force acting per unit Area.  $P = F/A$  Units : bar , Pascal , kg / cm<sup>2</sup> , lb / in<sup>2</sup>.

**Level:** Different between two heights. Units : Meters, mm, cm, percentage.

**Temperature:** It is the degree of hotness or coldness of a body. Units : Degree Centigrade, Degree Fahrenheit, Degree Kelvin, Degree Rankine.

**Quality:** It deals with analysis. { pH, % CO<sub>2</sub>, % O<sub>2</sub>, Conductivity, Viscosity }.

### Where is an Air to close and Air to open control valves used?

**Air to close:**

1. Reflux lines.
2. Cooling water lines.
3. Safety Relief services.

**Air to open:**

1. Feed lines.
2. Steam Service

### What is Furnace Draft control?

Balanced draft boiler are generally used negative pressure of the furnace. When both the forced draft and the induced draft are used together, at some point in the system the pressure will be the same as that of the atmosphere.

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### **Table of Contents Basic Instrumentation Engineering Interview Question**

1. Understanding the eBook Basic Instrumentation Engineering Interview Question
  - The Rise of Digital Reading Basic Instrumentation Engineering Interview Question
  - Advantages of eBooks Over Traditional Books
2. Identifying Basic Instrumentation Engineering Interview Question
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Basic Instrumentation Engineering Interview Question
  - User-Friendly Interface
4. Exploring eBook Recommendations from Basic Instrumentation Engineering Interview Question
  - Personalized Recommendations
  - Basic Instrumentation Engineering Interview Question User Reviews and Ratings
  - Basic Instrumentation Engineering Interview Question and Bestseller Lists

5. Accessing Basic Instrumentation Engineering Interview Question Free and Paid eBooks
  - Basic Instrumentation Engineering Interview Question Public Domain eBooks
  - Basic Instrumentation Engineering Interview Question eBook Subscription Services
  - Basic Instrumentation Engineering Interview Question Budget-Friendly Options
6. Navigating Basic Instrumentation Engineering Interview Question eBook Formats
  - ePub, PDF, MOBI, and More
  - Basic Instrumentation Engineering Interview Question Compatibility with Devices
  - Basic Instrumentation Engineering Interview Question Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Basic Instrumentation Engineering Interview Question
  - Highlighting and Note-Taking Basic Instrumentation Engineering Interview Question
  - Interactive Elements Basic Instrumentation Engineering Interview Question
8. Staying Engaged with Basic Instrumentation Engineering Interview Question
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Basic Instrumentation Engineering Interview Question
9. Balancing eBooks and Physical Books Basic Instrumentation Engineering Interview Question
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Basic Instrumentation Engineering Interview Question
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Basic Instrumentation Engineering Interview Question
  - Setting Reading Goals Basic Instrumentation Engineering Interview Question
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Basic Instrumentation Engineering Interview Question
  - Fact-Checking eBook Content of Basic Instrumentation Engineering Interview Question
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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