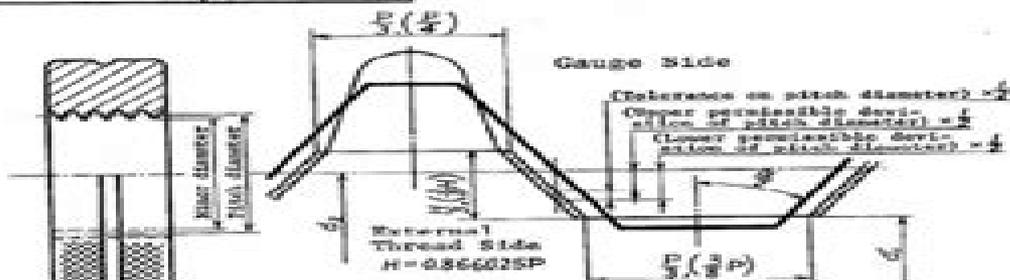


Appendix Table 5. Shape, Dimensions, Permissible Deviations and Tolerance of Not-Go Thread Ring Gauge for Inspection (I R) (Metric Coarse Screw Thread)

Symbol of gauge	
For tolerance class 1 screw thread	I R I
For tolerance class 2 screw thread	I R II
For tolerance class 3 screw thread	I R III



(The thick continuous line shows the basic profile of metric screw thread.)

Unit: mm

Nominal designation of screw thread to be inspected	Pitch diameter $P$ (mm)	Basic diameter $d_2$ (mm)	Pitch diameter $d_2$												Pitch diameter $d_2$ (mm)	Standard value of minor diameter of gauge		
			Permissible class 1 screw thread				Permissible class 2 screw thread				Permissible class 3 screw thread					Permissible deviation of all diameters of gauge	Permissible deviation of pitch diameter of gauge	Permissible deviation of minor diameter of gauge
			Lower per-missible deviation	Upper per-missible deviation	Tolerance	Basic	Lower per-missible deviation	Upper per-missible deviation	Tolerance	Basic	Lower per-missible deviation	Upper per-missible deviation	Tolerance	Basic				
M 1	0.25	0.608	41	35	6	48	40	8	—	—	—	—	4	78	0.73	0.72	—	
M 1.1*	0.25	0.928	40	34	6	43	33	10	—	—	—	—	4	78	0.85	0.83	—	
M 1.2	0.25	1.008	41	35	6	48	40	8	—	—	—	—	4	78	0.93	0.92	—	
M 1.4	0.3	1.208	41	35	6	38	29	9	—	—	—	—	4	65	1.08	1.05	—	
M 1.6*	0.35	1.478	40	40	0	50	42	8	—	—	—	—	4	57	1.26	1.26	—	
M 1.7	0.35	1.473	—	—	—	48	40	8	—	—	—	—	4	57	—	1.34	—	
M 1.8*	0.35	1.573	46	40	6	50	42	8	—	—	—	—	4	57	1.46	1.42	—	
M 2	0.4	1.748	44	40	4	48	40	8	—	—	—	—	4	53	1.59	1.55	—	
M 2.2*	0.45	1.908	43	44	1	49	41	8	—	—	—	—	4	46	1.77	1.75	—	
M 2.3	0.4	2.048	—	—	—	48	40	8	—	—	—	—	4	53	—	1.85	—	
M 2.5*	0.45	2.208	54	—	—	54	41	13	—	—	—	—	4	40	2.07	2.05	—	
M 2.6	0.45	2.308	—	—	—	58	50	8	—	—	—	—	4	45	—	2.10	—	
M 3 x 0.5*	0.5	2.473	54	48	6	103	95	8	—	—	—	—	4	42	2.52	2.47	—	
M 3.5	0.6	3.128	50	50	0	108	100	8	—	—	—	—	4	36	2.80	2.84	—	
M 4 x 0.7*	0.7	3.043	62	54	8	109	112	3	—	—	—	—	4	32	3.34	3.28	—	
M 4.5	0.75	4.013	66	60	6	128	120	8	—	—	—	—	4	30	3.74	3.68	—	
M 5 x 0.8*	0.8	4.480	66	60	6	127	119	8	186	174	12	4	29	4.23	4.19	4.14		
M 6	1	5.350	74	78	4	128	120	8	202	179	23	4	24	4.99	4.93	4.89		
M 7	1	6.350	76	78	2	130	120	10	202	179	23	4	24	5.99	5.93	5.89		
M 8	1.25	7.288	80	80	0	150	150	0	202	179	23	4	26	6.75	6.68	6.64		

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**Katrin Zwirglmaier**



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