

Run Code

Open Edit Close

File: /Home/Gcode/generic-gear.ngc

```

1 [Following is my generic-gear
2 #1=25(number of teeth)
3 #2=[360/#1](angle to turn ch
4 #3=.1(y clearance)
5 #4=-.05(X start of cut)
6 #5=2.2(X end of cut)
7 #6=0(starting A position)
8 #7=.7(feed rate infeed Y axi
9 #8=.394(depth of cut)
10 #9=15(feed rate across X axi
11 G0 X#4 Y#3
12 G0 Z0
13 G0 A0
14 M3 S70 M8
15 G200 do
16 G1 Y[#8-.04] F#7
17 G1 X#5 F#9
18 G1 Y#8
19 G1 X#4 F1.5

```



X: -3.0937
Y: -3.7500
Z: 0.2500
Yel: 0.0000

P X Y Z ZI [Icons]

X +0.0123456789 [Home]

Y +0.0123456789 [Home]

Z Home?

A - None -

B - None -

Coord Sys: G54

Abt Rel DTG

Feed Rate 300mm / Min [Home]

Rapid Rate 800mm / Min [Home]

Log Rate 1500mm / Min [Home]

Log Increment 10mm [Home]

X- X+ Y+ Y- Z+ Z- A- A+ B- B+

Tool Endmill - 5mm - 4 Flute [Home]

Spindle 20,000 RPM [Home] 100%

Spindle [Start/Stop]

Misc Flood Acc2 Acc3 [Power]

Acc4 Acc5 Acc6 Acc7 [STOP]

[Home] [Back] [Stop] [Pause] [Play] [Forward]

Cnc Router Software For Arduino

Lingsheng Yao



Cnc Router Software For Arduino:

Cnc Router Software For Arduino Book Review: Unveiling the Power of Words

In a world driven by information and connectivity, the ability of words has become more evident than ever. They have the capability to inspire, provoke, and ignite change. Such may be the essence of the book **Cnc Router Software For Arduino**, a literary masterpiece that delves deep into the significance of words and their effect on our lives. Written by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we shall explore the book's key themes, examine its writing style, and analyze its overall impact on readers.

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