

ISO 10816-3 vibration standard		Machine group 4		Machine group 3		Machine group 2		Machine group 1	
		Integral driver		External driver		Motors 160 mm ≤ H ≤ 315 mm		Motors 315 mm ≤ H	
Velocity		Pumps > 15 kW Radial, axial, mixed flow				Medium sized machines 15 kW < P ≤ 300 kW		Large machines 300 kW < P < 50 MW	
mm/s rms	in/sec rms								
11	0.44				D				
7.1	0.28				C				
4.5	0.18								
3.5	0.11				B				
2.8	0.07								
2.3	0.04								
1.4	0.03								
0.71	0.02				A				
Foundation		Rigid	Flexible	Rigid	Flexible	Rigid	Flexible	Rigid	Flexible

<b>A</b>	New machine condition	<b>C</b>	Short-term operation allowable
<b>B</b>	Unlimited long-term operation allowable	<b>D</b>	Vibration causes damage

# Iso 10816

**Annelies Wilder-Smith**



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