

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?
 A. plate and channel jig
 B. sandwich jig
 C. trunion jig
 D. box jig
34. A component has to be bored and holes are to be drilled radially the type of jig suitable for drilling above component is.....
 A. solid jig
 B. table jig
 C. post jig
 D. latch jig
35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is.....
 A. Latch jig
 B. plate jig
 C. box jig
 D. sandwich jig
36. A centre lathe with a copying attachment is suitable for.....
 A. mass production of threaded component
 B. mass production of form turned component
 C. production of tapered component
 D. for rough plain turning
37. Which is the best method of taper turning of a short steep taper both externally and internally?
 A. simultaneous feed method
 B. tail stock off set
 C. compound rest
 D. formed tool
38. A lengthy component is to be tapered turned through small angles the best method shall be.....
 A. tracing method
 B. compound rest
 C. taper turning attachment
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग होता है एक बड़े आकार के अजीब से आकार के भाग को कई दिशाओं में ड्रिल करने के लिए उपयुक्त है ?
 A. प्लेट और चैनल जैग
 B. सैंडविच जैग
 C. ट्रयूनियन जैग
 D. बॉक्स जैग
34. एक घटक को बोर करने में और इसके को विकर्ण ड्रिल करने के लिए उपयुक्त जैग का प्रकार है.....
 A. सॉलिड जैग
 B. टेबल जैग
 C. पोस्ट जैग
 D. लॉच जैग
35. एक घटक आयताकार ब्लॉक के रूप में है कुछ छेद इस घटक के चोटी किनारे पर उत्पादन के लिए करनी होंगी। इस घटक पर ड्रिल करने के लिए उपयुक्त जैग है.....
 A. लॉच जैग
 B. प्लेट जैग
 C. बॉक्स जैग
 D. सैंडविच जैग
36. कॉपींग अटैचमेंट के साथ सेंटर लेन वाले लैथे जैग उपयुक्त है.....
 A. थ्रेडेड कंपोनेंट का बड़े पैमाने पर उत्पादन के लिए
 B. फॉर्म टर्नड कंपोनेंट का बड़े पैमाने पर उत्पादन के लिए
 C. टैपेड कंपोनेंट का उत्पादन
 D. रॉफ़ प्लेन टर्निंग के लिए
37. एक छोटी स्टीप टैपर के एक्सटर्नल और इन्टर्नल दोनों तरफों को सबसे अच्छे तरीके से तैयार करने के लिए कौन सा तरीका सबसे अच्छा है ?
 A. सिमल्टेनियस फीड मीथड
 B. टेल स्टॉक ऑफ सेट
 C. कंपाउंड रेस्ट
 D. फॉर्मड टूल
38. एक लंबे घटक को छोटे कोण के तैपेड टर्न के माध्यम से टैपेड करने के लिए सबसे अच्छा तरीका क्या है ?
 A. ट्रेसिंग मीथड
 B. कंपाउंड रेस्ट
 C. टैपर टर्निंग अटैचमेंट
 D. मैनुअल फीडिंग के माध्यम से

Iti Fitter Trade Theory Question Answer Paper

H Kauffman



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