

33. **Marks : 3**  
What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?
- A. plate and channel jig  
B. sandwich jig  
C. trunion jig  
D. box jig
34. **Marks : 3**  
A component has to be bored and holes are to be drilled radially the type of jig suitable for drilling above component is \_\_\_\_\_
- A. solid jig  
B. table jig  
C. post jig  
D. latch jig
35. **Marks : 3**  
A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is \_\_\_\_\_
- A. Latch jig  
B. plate jig  
C. box jig  
D. sandwich jig
36. **Marks : 3**  
A centre lathe with a copying attachment is suitable for \_\_\_\_\_
- A. mass production of threaded component  
B. mass production of form turned component  
C. production of tapered component  
D. for rough plain turning
37. **Marks:3**  
Which is the best method of taper turning of a short steep taper both externally and internally?
- A. simultaneous feed method  
B. tail stock off set  
C. compound rest  
D. formed tool
38. **Marks : 3**  
A lengthy component is to be tapered turned through small angles the best method shall be \_\_\_\_\_
- A. tracing method  
B. compound rest  
C. taper turning attachment  
D. by manual feeding

33. **बिंदु : 3**  
बड़ा असरूपक काम जिसमें छेदों को बहुत ही अनेक दिशाओं में छेदना पड़ेगा किस प्रकार का छेदक उपयुक्त है ?
- A. प्लेट और चैनल छेदक  
B. सैंडविच छेदक  
C. ट्रयूनियन छेदक  
D. बॉक्स छेदक
34. **बिंदु : 3**  
एक घटक का बोरिंग तथा छेदों को त्रिज्या के साथ छेदना इसके लिए उपयुक्त किस प्रकार का छेदक है ?
- A. ठोस छेदक  
B. टेबल छेदक  
C. पोस्ट छेदक  
D. लॉच छेदक
35. **बिंदु : 3**  
एक घटक आयताकार ब्लॉक के रूप में है जिसमें ऊपर तथा बोरों के अंदरूनी पर आयतन के लिए अनेकी छेदों को इस प्रकार पर छेदना पड़ेगा। छेदक का उपयुक्त प्रकार है \_\_\_\_\_
- A. लॉच छेदक  
B. प्लेट छेदक  
C. बॉक्स छेदक  
D. सैंडविच छेदक
36. **बिंदु : 3**  
कॉपींग अटैचमेंट के साथ सेंटर लेन वाले लैथिंग उपकरण है \_\_\_\_\_
- A. पैरि ब्रॉडिंग का बड़े पैमाने पर आयतन के लिए  
B. बॉर्न टर्निंग हाउस का बड़े पैमाने पर आयतन के लिए  
C. टेपर टर्निंग का उपकरण  
D. रफ प्लेन टर्निंग के लिए
37. **बिंदु:3**  
कम लंबाई के छेदक के अंदरूनी छेदक दोनों अंदरूनी और बाह्यरूपी की लंबाई के लिए का उपकरण है ?
- A. सिमल्टेनियस फीड सिस्टम  
B. टेल स्टॉक ऑफ सेट  
C. कंपाउंड रेस्ट  
D. फॉर्मड टूल
38. **बिंदु : 3**  
एक लंबी घटक को छोटे कोण के तर्पण से छेदना इसके लिए उपयुक्त किस प्रकार का उपकरण है ?
- A. ट्रेसिंग सिस्टम  
B. कंपाउंड रेस्ट  
C. टैपर टर्निंग अटैचमेंट  
D. मैनुअल फीडिंग के द्वारा

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