

# 10 Boss Design Guidelines in Plastic Parts Design

## 1. Min Radius at Base of Boss



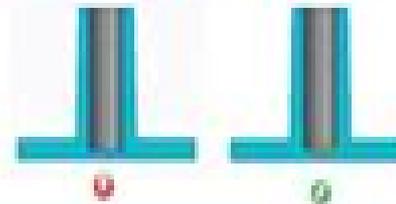
0.25 to 0.5 times nominal wall thickness.

## 2. Spacing between Bosses



at least 2 times the nominal wall thickness

## 3. Radius at Base of Hole



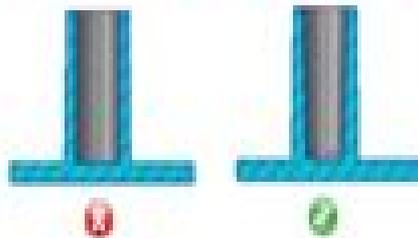
0.25 to 0.5 times nominal wall thickness

## 4. Min Draft for Boss OD



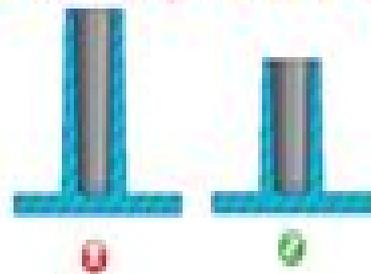
$> \text{Or} = 0.5$  degrees

## 5. Minimum Draft for Boss ID



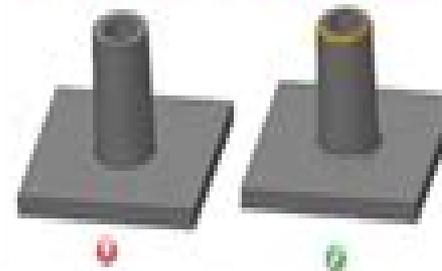
greater than or equal to 0.25 degree

## 6. Boss Height to OD Ratio



less than 3 times the outer diameter.

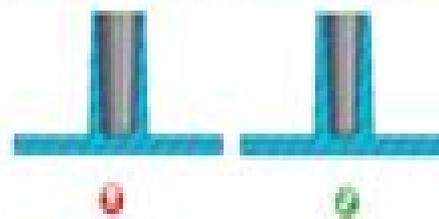
## 7. Min Radius at Tip of Boss



## 8. Chamfer at top of Boss



## 9. Wall Thickness of Boss



50-80% of the nominal wall thickness

## 10. Standalone Boss



Add ribs around the boss

# Design Guides For Plastics Tangram

**Raffaela Di Napoli**



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