

ZEPHUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.358 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
Light 182,282 miles/s = 299,79 M m/s			

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0076		1.70	0.0430		4.70	0.1180	80	.80
	0.32	0.0081		1.75	0.0445		4.80	0.1219	79	.78
	0.35	0.0089		1.80	0.0457	1/16	4.90	0.1250	78	.76
	0.38	0.0095		1.88	0.0476		5.00	0.1270	77	.74
	0.40	0.0102		1.90	0.0483		5.10	0.1298	76	.72
	0.42	0.0108		1.95	0.0496		5.20	0.1327	75	.72
	0.45	0.0114		2.00	0.0508		5.30	0.1351	74	.72
	0.48	0.0121		2.10	0.0531		5.40	0.1375	73	.70
	0.50	0.0127		2.15	0.0548		5.50	0.1400	72	.70
	0.52	0.0133		2.20	0.0560		5.60	0.1427	71	.68
	0.55	0.0140		2.25	0.0571		5.70	0.1451	70	.68
	0.58	0.0148		2.30	0.0583		5.80	0.1476	69	.66
							5.90	0.1500	68	.66
							6.00	0.1524	67	.64
							6.10	0.1548	66	.64
							6.20	0.1572	65	.62
							6.30	0.1596	64	.62
							6.40	0.1620	63	.60
							6.50	0.1644	62	.60
							6.60	0.1668	61	.58
							6.70	0.1692	60	.58
							6.80	0.1716	59	.56
							6.90	0.1740	58	.56
							7.00	0.1764	57	.54
							7.10	0.1788	56	.54
							7.20	0.1812	55	.52
							7.30	0.1836	54	.52
							7.40	0.1860	53	.50
							7.50	0.1884	52	.50
							7.60	0.1908	51	.48
							7.70	0.1932	50	.48
							7.80	0.1956	49	.46
							7.90	0.1980	48	.46
							8.00	0.2004	47	.44
							8.10	0.2028	46	.44
							8.20	0.2052	45	.42
							8.30	0.2076	44	.42
							8.40	0.2100	43	.40
							8.50	0.2124	42	.40
							8.60	0.2148	41	.38
							8.70	0.2172	40	.38
							8.80	0.2196	39	.36
							8.90	0.2220	38	.36
							9.00	0.2244	37	.34
							9.10	0.2268	36	.34
							9.20	0.2292	35	.32
							9.30	0.2316	34	.32
							9.40	0.2340	33	.30
							9.50	0.2364	32	.30
							9.60	0.2388	31	.28
							9.70	0.2412	30	.28
							9.80	0.2436	29	.26
							9.90	0.2460	28	.26
							10.00	0.2484	27	.24
							10.10	0.2508	26	.24
							10.20	0.2532	25	.22
							10.30	0.2556	24	.22
							10.40	0.2580	23	.20
							10.50	0.2604	22	.20
							10.60	0.2628	21	.18
							10.70	0.2652	20	.18
							10.80	0.2676	19	.16
							10.90	0.2700	18	.16
							11.00	0.2724	17	.14
							11.10	0.2748	16	.14
							11.20	0.2772	15	.12
							11.30	0.2796	14	.12
							11.40	0.2820	13	.10
							11.50	0.2844	12	.10
							11.60	0.2868	11	.08
							11.70	0.2892	10	.08
							11.80	0.2916	9	.06
							11.90	0.2940	8	.06
							12.00	0.2964	7	.04
							12.10	0.2988	6	.04
							12.20	0.3012	5	.02
							12.30	0.3036	4	.02
							12.40	0.3060	3	.02
							12.50	0.3084	2	.01
							12.60	0.3108	1	.01
							12.70	0.3132		
							12.80	0.3156		
							12.90	0.3180		
							13.00	0.3204		

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	8.70	0.2445		12.40	0.4961		29.00	0.7480	80	1.80
	8.80	0.2478		12.50	0.5000		29.10	0.7519	79	1.80
	8.90	0.2511		12.60	0.5039		29.20	0.7558	78	1.78
	9.00	0.2544		12.70	0.5078		29.30	0.7597	77	1.76
	9.10	0.2577		12.80	0.5117		29.40	0.7636	76	1.74
	9.20	0.2610		12.90	0.5156		29.50	0.7675	75	1.72
	9.30	0.2643		13.00	0.5195		29.60	0.7714	74	1.70
	9.40	0.2676		13.10	0.5234		29.70	0.7753	73	1.68
	9.50	0.2709		13.20	0.5273		29.80	0.7792	72	1.66
	9.60	0.2742		13.30	0.5312		29.90	0.7831	71	1.64
	9.70	0.2775		13.40	0.5351		30.00	0.7870	70	1.62
	9.80	0.2808		13.50	0.5390		30.10	0.7909	69	1.60
	9.90	0.2841		13.60	0.5429		30.20	0.7948	68	1.58
	10.00	0.2874		13.70	0.5468		30.30	0.7987	67	1.56
	10.10	0.2907		13.80	0.5507		30.40	0.8026	66	1.54
	10.20	0.2940		13.90	0.5546		30.50	0.8065	65	1.52
				14.00	0.5585		30.60	0.8104	64	1.50
				14.10	0.5624		30.70	0.8143	63	1.48
				14.20	0.5663		30.80	0.8182	62	1.46
				14.30	0.5702		30.90	0.8221	61	1.44
				14.40	0.5741		31.00	0.8260	60	1.42
				14.50	0.5780		31.10	0.8299	59	1.40
				14.60	0.5819		31.20	0.8338	58	1.38
				14.70	0.5858		31.30	0.8377	57	1.36
				14.80	0.5897		31.40	0.8416	56	1.34
				14.90	0.5936		31.50	0.8455	55	1.32
				15.00	0.5975		31.60	0.8494	54	1.30
				15.10	0.6014		31.70	0.8533	53	1.28
				15.20	0.6053		31.80	0.8572	52	1.26
				15.30	0.6092		31.90	0.8611	51	1.24
				15.40	0.6131		32.00	0.8650	50	1.22
				15.50	0.6170		32.10	0.8689	49	1.20
				15.60	0.6209		32.20	0.8728	48	1.18
				15.70	0.6248		32.30	0.8767	47	1.16
				15.80	0.6287		32.40	0.8806	46	1.14
				15.90	0.6326		32.50	0.8845	45	1.12
				16.00	0.6365		32.60	0.8884	44	1.10
				16.10	0.6404		32.70	0.8923	43	1.08
				16.20	0.6443		32.80	0.8962	42	1.06
				16.30	0.6482		32.90	0.9001	41	1.04
				16.40	0.6521		33.00	0.9040	40	1.02
				16.50	0.6560		33.10	0.9079	39	1.00
				16.60	0.6599		33.20	0.9118	38	0.98
				16.70	0.6638		33.30	0.9157	37	0.96
				16.80	0.6677		33.40	0.9196	36	0.94
				16.90	0.6716		33.50	0.9235	35	0.92
				17.00	0.6755		33.60	0.9274	34	0.90
				17.10	0.6794		33.70	0.9313	33	

Zeus Engineering Booklet

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Zeus Engineering Booklet :

The Enigmatic Realm of **Zeus Engineering Booklet** : Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing short of extraordinary. Within the captivating pages of **Zeus Engineering Booklet** a literary masterpiece penned by way of a renowned author, readers embark on a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting effect on the hearts and minds of those who partake in its reading experience.

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