

Product HES Office

**HES**

<b><i>HES</i></b> D 0001-99		<b>GENERAL TOLERANCES (CUTTING WORK)</b>
C	REV4	

**1. SCOPE**

This standard specifies the tolerances for dimensions of metallic material products to be cut, when no symbol or numerical indication is given on drawings.

**2. GRADES**

Dimensional and angular tolerances shall be classified into grades 1 and 2.

**3. DIMENSIONAL AND ANGULAR TOLERANCES****3.1 Dimensional Tolerances for General Areas****3.1.1 Tolerances for holes and shafts(\*1)**

Unit: mm

Nominal Dimension		1.0 to 10		Over 10 to 100		Over 100 to 500		Over 500	
		Hole	Shaft	Hole	Shaft	Hole	Shaft	Hole	Shaft
Toler- ance	Grade	+0.2	0	+0.3	0	+0.5	0	+1.0	0
	1	0	-0.2	0	-0.3	0	-0.5	0	-1.0
	Grade	+0.4	0	+0.6	0	+1.0	0	+2.0	0
	2	0	-0.4	0	-0.6	0	-1.0	0	-2.0

Note (\*1) The holes and shafts referred to in 3.1. are limited to those having areas which can be measured internally and externally.

# Honda Engineering Standards Hes

**Lingjun Ying**



**Honda Engineering Standards Hes:**

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In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing in short supply of extraordinary. Within the captivating pages of **Honda Engineering Standards Hes** a literary masterpiece penned with a renowned author, readers embark on a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting impact on the hearts and minds of people who partake in its reading experience.

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