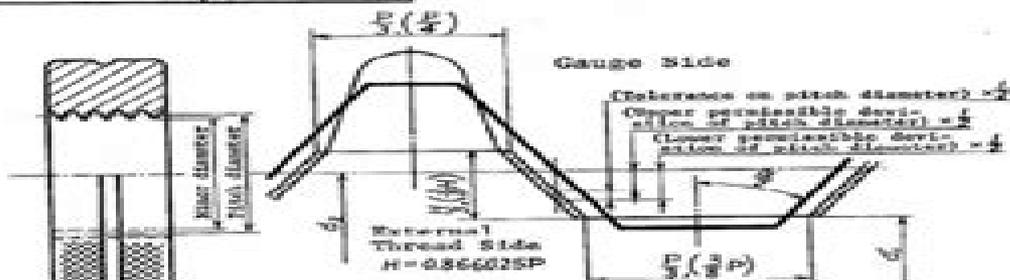


Appendix Table 5. Shape, Dimensions, Permissible Deviations and Tolerance of Not-Go Thread Ring Gauge for Inspection (I R) (Metric Coarse Screw Thread)

Symbol of gauge	
For tolerance class 1 screw thread	I R I
For tolerance class 2 screw thread	I R II
For tolerance class 3 screw thread	I R III



(The thick continuous line shows the basic profile of metric screw thread.)

Unit: mm

Nominal designation of screw thread to be inspected	Pitch P (mm)	Basic diameter d_2 (mm)	Pitch diameter d_2												Pitch diameter d_2 (mm)	Standard value of minor diameter of gauge		
			Permissible class 1 screw thread			Permissible class 2 screw thread			Permissible class 3 screw thread			Pitch diameter d_2 (mm)	Pitch diameter d_2 (mm)	Pitch diameter d_2 (mm)				
			Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance							
M 1	0.25	0.608	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	0.78	0.72	-
M 1.1*	0.25	0.928	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	0.85	0.83	-
M 1.2	0.25	1.008	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	0.93	0.93	-
M 1.4	0.3	1.208	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	1.08	1.05	-
M 1.6*	0.35	1.478	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	1.28	1.28	-
M 1.7	0.35	1.473	-	-	-	-	-	-	-	-	-	-	-	-	0	-	1.34	-
M 1.8*	0.35	1.573	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	1.46	1.42	-
M 2	0.4	1.748	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	1.58	1.55	-
M 2.2*	0.45	1.908	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	1.77	1.75	-
M 2.3	0.4	2.048	-	-	-	-	-	-	-	-	-	-	-	-	0	-	1.85	-
M 2.5*	0.45	2.208	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	1.97	1.95	-
M 2.6	0.45	2.308	-	-	-	-	-	-	-	-	-	-	-	-	0	-	2.10	-
M 3 x 0.5*	0.5	2.673	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	2.92	2.87	-
M 3.5	0.6	3.128	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	3.80	3.84	-
M 4 x 0.7*	0.7	3.543	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	4.62	4.68	-
M 4.5	0.75	4.013	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	5.00	5.08	-
M 5 x 0.8*	0.8	4.488	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	4.25	4.59	4.54
M 6	1	5.358	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	4.90	4.93	4.89
M 7	1	6.358	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	5.90	5.93	5.89
M 8	1.25	7.288	-0.1	0	0	-0.1	0	0	-0.1	0	0	-0.1	0	0	0	6.92	6.98	6.94

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