

# B.1 Recommended straight run requirements

## B.1.1 ISO 5167-2

### International standard

First Edition  
March 1, 2003

Measurement of fluid flow by means of pressure differential devices inserted in circular-cross section conduits running full - Part 2: Orifice Plates

**Table B-1. Required straight run lengths between orifice plates and fittings without flow conditioners.**

Values expressed as multiples of internal diameter, D

Diameter ratio, $\beta$	Upstream (inlet) side of orifice plate													
	Single 90° bend Two 90° bends in any plane ( $S > 30D$ ) <sup>(1)</sup>		Two 90° bends in the same plane: S-configuration ( $30D \geq S > 10D$ ) <sup>(1)</sup>		Two 90° bends in the same plane: S-configuration ( $10D \geq S$ ) <sup>(1)</sup>		Two 90° bends in perpendicular planes		Two 90° bends in perpendicular planes ( $5D > S$ ) <sup>(1)(2)</sup>		Single 90° tee with or without an extension Mitre 90° bend		Single 45° bend Two 45° bends in the same plane: S-configuration ( $S \geq 2D$ ) <sup>(1)</sup>	
1	2		3		4		5		6		7		8	
--	A <sup>(3)</sup>	B <sup>(4)</sup>	A <sup>(3)</sup>	B <sup>(4)</sup>	A <sup>(3)</sup>	B <sup>(4)</sup>	A <sup>(3)</sup>	B <sup>(4)</sup>	A <sup>(3)</sup>	B <sup>(4)</sup>	A <sup>(3)</sup>	B <sup>(4)</sup>	A <sup>(3)</sup>	B <sup>(4)</sup>
≤0.20	6	3	10	<sup>(5)</sup>	10	<sup>(5)</sup>	19	18	34	17	3	g	7	g
0.40	16	3	10	<sup>(5)</sup>	10	<sup>(5)</sup>	44	18	50	25	9	3	30	9
0.50	22	9	18	10	22	10	44	18	75	34	19	9	30	18
0.60	42	13	30	18	42	18	44	18	65	25	29	18	30	18
0.67	44	20	44	18	44	20	44	20	60	18	36	18	44	18
0.75	44	20	44	18	44	22	44	20	75	18	44	18	44	18

(1) S is the separation between the two bends measured from the downstream end of the curved portion of the upstream end to the upstream end of the curved portion of the downstream bend.

(2) This is not a good upstream installation; a flow conditioner should be used where possible.

(3) Column A for each fitting gives lengths corresponding to "zero additional uncertainty" values (see 6.2.3).

(4) Column B for each fitting gives lengths corresponding to "0.5% additional uncertainty" values (see 6.2.4).

(5) The straight length in Column A gives zero additional uncertainty; data are not available for shorter straight lengths which could be used to give the required straight lengths for Column B.

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