

# ZEPHUS PRECISIONS



**DATA CHARTS AND  
REFERENCE TABLES  
FOR DRAWING OFFICE  
TOOLROOM & WORKSHOP**

**65p**

**METRIC REVISION  
1976**

## CONVERSION FACTORS

### LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

### WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

### AREA

1 m <sup>2</sup>	= 1.196 yard <sup>2</sup>	1 in <sup>2</sup>	= 645.2 mm <sup>2</sup>
1 hectare	= 2.471 acre	1 yard <sup>2</sup>	= 0.8361 m <sup>2</sup>
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

### CAPACITY

1 cm <sup>3</sup>	= 0.061 in <sup>3</sup>	1 in <sup>3</sup>	= 16.387 cm <sup>3</sup>
1 m <sup>3</sup>	= 1.358 yard <sup>3</sup>	1 yard <sup>3</sup>	= 0.7646 m <sup>3</sup>
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

### VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182.282 miles/s	= 299.79 M m/s

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## STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0075		1.70	0.0425		4.70	0.1180	80	.80
	0.32	0.0087		1.75	0.0445	1/16	4.80	0.1215	79	.78
	0.35	0.0089		1.80	0.0455	1/8	4.90	0.1250	78	.76
	0.38	0.0095		1.85	0.0465	3/16	5.00	0.1270	77	.74
	0.40	0.0100		1.90	0.0475	1/4	5.10	0.1290	76	.73
	0.42	0.0104		1.95	0.0485	5/16	5.20	0.1315	75	.72
	0.45	0.0110		2.00	0.0495	3/8	5.30	0.1340	74	.71
1/16	0.375	0.0094		2.05	0.0505	7/16	5.40	0.1365	73	.70
	0.40	0.0100		2.10	0.0515	1/2	5.50	0.1390	72	.69
	0.42	0.0104		2.15	0.0525	5/8	5.60	0.1415	71	.68
	0.45	0.0110		2.20	0.0535	3/4	5.70	0.1440	70	.67
	0.48	0.0118		2.25	0.0545	7/8	5.80	0.1465	69	.66
	0.50	0.0125		2.30	0.0555	1 1/8	5.90	0.1490	68	.65
	0.52	0.0130		2.35	0.0565	1 1/4	6.00	0.1515	67	.64
	0.55	0.0137		2.40	0.0575	1 3/8	6.10	0.1540	66	.63
	0.58	0.0144		2.45	0.0585	1 1/2	6.20	0.1565	65	.62

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	6.70	0.1675		12.40	0.3125		19.00	0.4760	50	4.80
1/8	6.80	0.1715	1/8	12.70	0.3225		19.25	0.4840	49	4.75
	6.90	0.1755		13.00	0.3325	1/8	19.50	0.4920	48	4.70
	7.00	0.1795		13.30	0.3425	3/16	19.75	0.5000	47	4.65
	7.10	0.1835		13.60	0.3525	1/4	20.00	0.5080	46	4.60
	7.20	0.1875		13.90	0.3625	5/16	20.25	0.5160	45	4.55
	7.30	0.1915		14.20	0.3725	3/8	20.50	0.5240	44	4.50
	7.40	0.1955		14.50	0.3825	7/16	20.75	0.5320	43	4.45
	7.50	0.1995		14.80	0.3925	1/2	21.00	0.5400	42	4.40
	7.60	0.2035		15.10	0.4025	5/8	21.25	0.5480	41	4.35
	7.70	0.2075		15.40	0.4125	3/4	21.50	0.5560	40	4.30
	7.80	0.2115		15.70	0.4225	7/8	21.75	0.5640	39	4.25
	7.90	0.2155		16.00	0.4325	1 1/8	22.00	0.5720	38	4.20
	8.00	0.2195		16.30	0.4425	1 1/4	22.25	0.5800	37	4.15
	8.10	0.2235		16.60	0.4525	1 3/8	22.50	0.5880	36	4.10
	8.20	0.2275		16.90	0.4625	1 1/2	22.75	0.5960	35	4.05
	8.30	0.2315		17.20	0.4725	1 3/4	23.00	0.6040	34	4.00
	8.40	0.2355		17.50	0.4825	1 7/8	23.25	0.6120	33	3.95
	8.50	0.2395		17.80	0.4925	2	23.50	0.6200	32	3.90
	8.60	0.2435		18.10	0.5025	2 1/8	23.75	0.6280	31	3.85
	8.70	0.2475		18.40	0.5125	1 1/2	24.00	0.6360	30	3.80
	8.80	0.2515		18.70	0.5225	1 3/4	24.25	0.6440	29	3.75
	8.90	0.2555		19.00	0.5325	1 7/8	24.50	0.6520	28	3.70
	9.00	0.2595		19.30	0.5425	2	24.75	0.6600	27	3.65
	9.10	0.2635		19.60	0.5525	2 1/4	25.00	0.6680	26	3.60
	9.20	0.2675		19.90	0.5625	2 3/8	25.25	0.6760	25	3.55
	9.30	0.2715		20.20	0.5725	2 1/2	25.50	0.6840	24	3.50
	9.40	0.2755		20.50	0.5825	2 5/8	25.75	0.6920	23	3.45
	9.50	0.2795		20.80	0.5925	2 3/4	26.00	0.7000	22	3.40
	9.60	0.2835		21.10	0.6025	2 7/8	26.25	0.7080	21	3.35
	9.70	0.2875		21.40	0.6125	3	26.50	0.7160	20	3.30
	9.80	0.2915		21.70	0.6225	3 1/8	26.75	0.7240	19	3.25
	9.90	0.2955		22.00	0.6325	3 1/4	27.00	0.7320	18	3.20
	10.00	0.2995		22.30	0.6425	3 3/8	27.25	0.7400	17	3.15
	10.10	0.3035		22.60	0.6525	3 1/2	27.50	0.7480	16	3.10
	10.20	0.3075		22.90	0.6625	3 5/8	27.75	0.7560	15	3.05
	10.30	0.3115		23.20	0.6725	3 3/4	28.00	0.7640	14	3.00
	10.40	0.3155		23.50	0.6825	3 7/8	28.25	0.7720	13	2.95
	10.50	0.3195		23.80	0.6925	4	28.50	0.7800	12	2.90
	10.60	0.3235		24.10	0.7025	4 1/8	28.75	0.7880	11	2.85
	10.70	0.3275		24.40	0.7125	4 1/4	29.00	0.7960	10	2.80
	10.80	0.3315		24.70	0.7225	4 3/8	29.25	0.8040	9	2.75
	10.90	0.3355		25.00	0.7325	4 1/2	29.50	0.8120	8	2.70
	11.00	0.3395		25.30	0.7425	4 3/4	29.75	0.8200	7	2.65
	11.10	0.3435		25.60	0.7525	4 5/8	30.00	0.8280	6	2.60
	11.20	0.3475		25.90	0.7625	4 3/4	30.25	0.8360	5	2.55
	11.30	0.3515		26.20	0.7725	4 7/8	30.50	0.8440	4	2.50
	11.40	0.3555		26.50	0.7825	5	30.75	0.8520	3	2.45
	11.50	0.3595		26.80	0.7925	5 1/8	31.00	0.8600	2	2.40
	11.60	0.3635		27.10	0.8025	5 1/4	31.25	0.8680	1	2.35
	11.70	0.3675		27.40	0.8125	5 3/8	31.50	0.8760	0	2.30
	11.80	0.3715		27.70	0.8225	5 1/2	31.75	0.8840	0	2.25
	11.90	0.3755		28.00	0.8325	5 3/4	32.00	0.8920	0	2.20
	12.00	0.3795		28.30	0.8425	5 5/8	32.25	0.9000	0	2.15
	12.10	0.3835		28.60	0.8525	5 3/4	32.50	0.9080	0	2.10
	12.20	0.3875		28.90	0.8625	5 7/8	32.75	0.9160	0	2.05
	12.30	0.3915		29.20	0.8725	6	33.00	0.9240	0	2.00
	12.40	0.3955		29.50	0.8825	6 1/8	33.25	0.9320	0	1.95
	12.50	0.3995		29.80	0.8925	6 1/4	33.50	0.9400	0	1.90
	12.60	0.4035		30.10	0.9025	6 3/8	33.75	0.9480	0	1.85
	12.70	0.4075		30.40	0.9125	6 1/2	34.00	0.9560	0	1.80
	12.80	0.4115		30.70	0.9225	6 3/4	34.25	0.9640	0	1.75
	12.90	0.4155		31.00	0.9325	6 5/8	34.50	0.9720	0	1.70
	13.00	0.4195		31.30	0.9425	6 3/4	34.75	0.9800	0	1.65
	13.10	0.4235		31.60	0.9525	6 7/8	35.00	0.9880	0	1.60
	13.20	0.4275		31.90	0.9625	7	35.25	0.9960	0	1.55
	13.30	0.4315		32.20	0.9725	7 1/8	35.50	1.0040	0	1.50
	13.40	0.4355		32.50	0.9825	7 1/4	35.75	1.0120	0	1.45
	13.50	0.4395		32.80	0.9925	7 3/8	36.00	1.0200	0	1.40
	13.60	0.4435		33.10	1.0025	7 1/2	36.25	1.0280	0	1.35
	13.70	0.4475		33.40	1.0125	7 3/4	36.50	1.0360	0	1.30
	13.80	0.4515		33.70	1.0225	7 5/8	36.75	1.0440	0	1.25
	13.90	0.4555		34.00	1.0325	7 3/4	37.00	1.0520	0	1.20
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# Zeus Engineering Book

**C. Alan Joyce**



## **Zeus Engineering Book:**

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**Desire in the Iliad** Rachel H. Lesser, 2022 The first study to examine desire in the *Iliad* in a comprehensive way explaining its relationship to the epic's narrative structure and audience reception The author offers a new reading of the poem that shows how the characters' desires especially those of mortal hero Achilles and divine king Zeus motivate plot and engage the audience *Advanced Monitoring in P2P Botnets* Shankar Karuppayah, 2018-05-17 This book presents current research in the area of advanced monitoring in P2P botnets and uses a dual perspective approach to discuss aspects of botnet monitoring in depth First from the perspective of a defender e.g. researchers it introduces advanced approaches to successfully monitor botnets taking the presence of current botnet anti monitoring mechanisms into consideration Then adopting a botmaster perspective to anticipate the advances in future botnets it introduces advanced measures to detect and prevent monitoring activities All the proposed methods were evaluated either using real world data or in a simulation scenario In addition to providing readers with an in depth understanding of P2P botnets the book also analyzes the implications of the various design choices of recent botnets for effectively monitoring them It serves as an excellent

introduction to new researchers and provides a useful review for specialists in the field     **Technical Abstract Bulletin**  
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web moonited republic for the rest of the world right side of figure 3 the new trade line begins at the production point s 1 and is steeper than the trade line shown in the figure the intercept of the new trade line with the vertical axis is 100 1 120 rather than 100 for the initial trade line

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