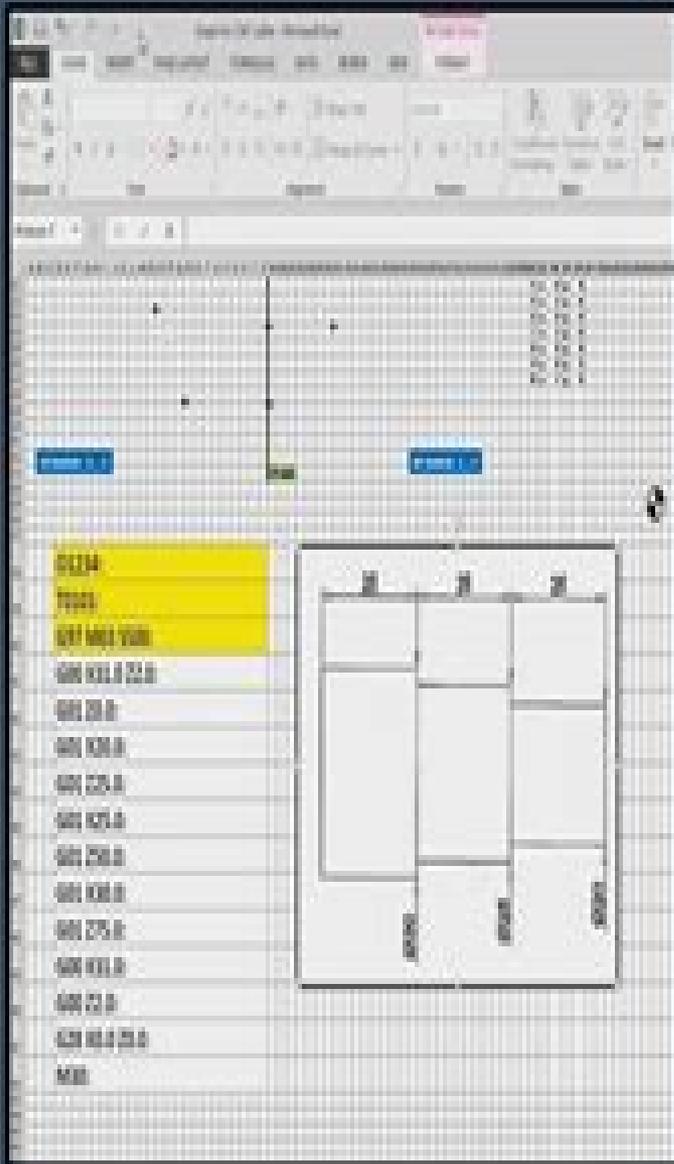


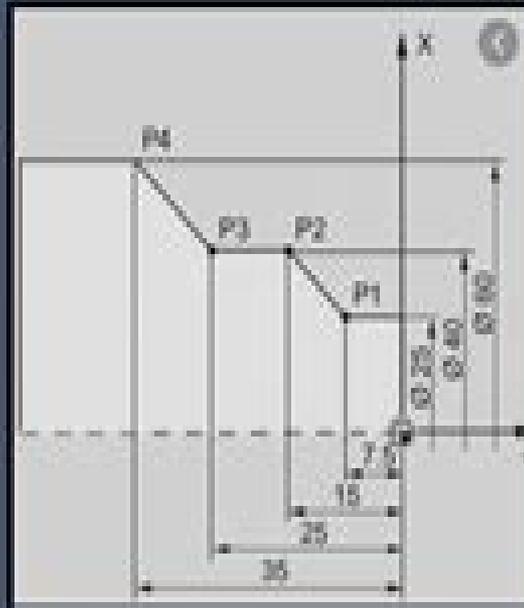
Basic NC Program Format of CNC Lathe



The screenshot shows a CNC control interface with a grid-based program editor. The program text is as follows:

```
O0004  
T001  
G71 M01 G00  
G00 X10.0 Z0.0  
G01 Z-10.0  
G01 X20.0  
G01 Z-20.0  
G01 X30.0  
G01 Z-30.0  
G01 X40.0  
G01 Z-40.0  
G01 X50.0  
G01 Z-50.0  
G00 X0.0 Z0.0  
M02
```

Below the program text is a small diagram showing a rectangular part with dimensions 10, 20, and 30, and a vertical dimension of 50. The diagram is divided into three vertical sections labeled 1, 2, and 3.



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