

- ERP - Business Systems
- Email, Web Services
- Security Services - Active Directory (AD), Identity Services (IAM)
- Network Services - DNS, DHCP
- Call Manager



**Enterprise Zone  
Levels 4-5**

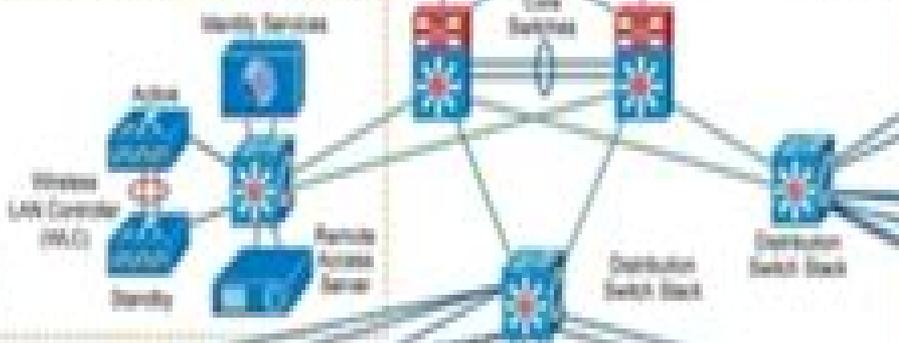
- Physical or Virtualized Servers**
- Patch Management
  - AD Server
  - Application Server
  - Remote Desktop Gateway Server



- Plant Firewalls**
- Active Directory
  - Intrusion Traffic Segmentation
  - ACLs, IPS and IDS
  - VPN Services
  - Portal and Remote Desktop Services proxy

**Industrial  
Demilitarized Zone  
(DMZ)**

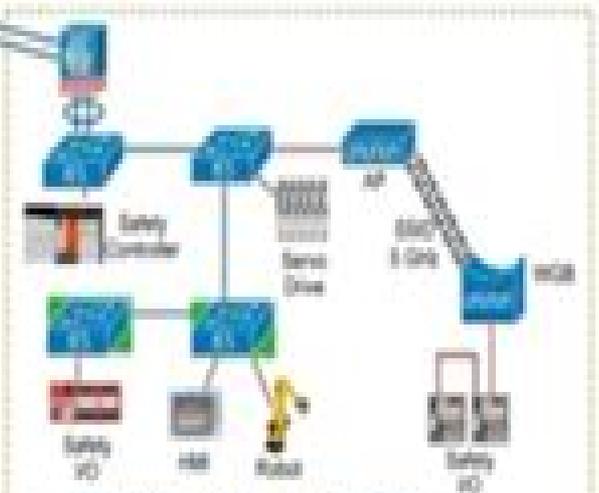
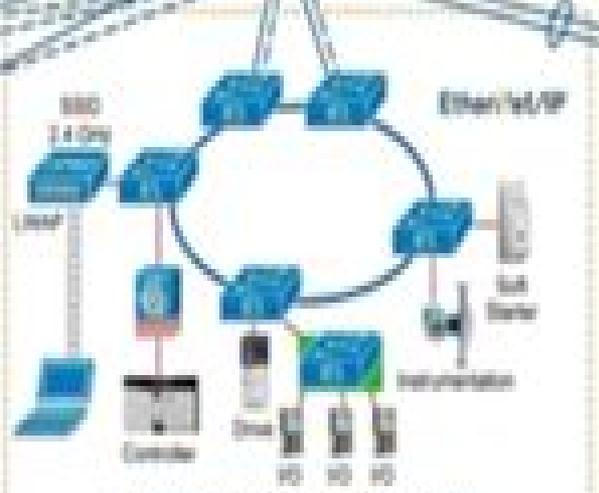
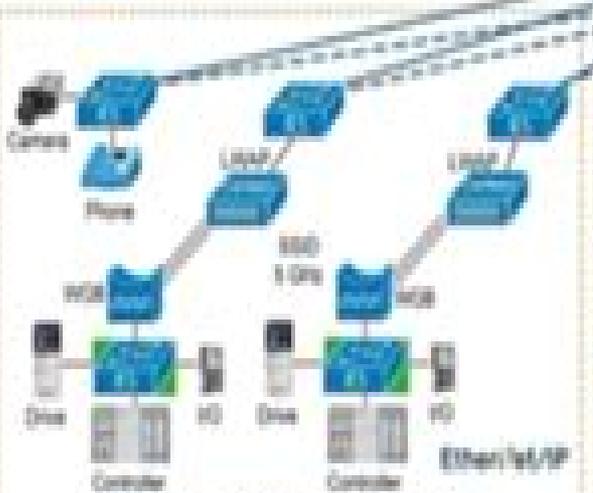
- Physical or Virtualized Servers**
- Factory/Shop application Servers and Services Platform
  - Network & Security Services - DNS, AD, DHCP, Identity Services (IAM)
  - Storage Array



**Level 3 - Site Operations  
(Control Room)**



**Industrial Zone  
Levels 0-3  
(Plant-wide Network)**



**Cell/Area Zone - Levels 0-2**  
Redundant Star Topology - Five Line Redundancy  
Unified Wireless LAN  
Five Machine Side Enclosures

**Cell/Area Zone - Levels 0-2**  
Ring Topology - Device Level Ring (DLR) Protocol  
Unified Wireless LAN  
Five Machine Side Enclosures

**Cell/Area Zone - Levels 0-2**  
Linear/Star Topology  
Autonomous Wireless LAN  
Five Machine Side Enclosures

# Networking Fundamentals For Industrial Control Systems

**Rachel S Tattersall**



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