

## Design study of the geometry of a punching/ blanking tool

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### Industrial Summary

The cost of tooling in sheet metal industries contributes a considerable part to the overall cost of manufacturing a component. It is therefore imperative to keep down this cost by ensuring that the tool works for a long period in production without interruption. One way of achieving this objective is to reduce the stress on the tool during punching/blanking.

This paper deals with the study of this problem by using the finite-element technique. 3-D finite-element models of various type of punching/blanking tools have been developed, these models enabling the analysis of the effects of variations in tool geometry on the punching/blanking force and on the deformation of the punch, a parameter highly relevant to the assessment of tool performance in terms of the accuracy of the manufactured components. The model caters also for variation in the characteristics of the tool material, in the sense that a highly wear-resistant tool is normally composed of carbide tips around its cutting profile. Computed results by FE models are checked against design standards by American Society of Manufacturing Engineers (SME). Some suggestions are offered as to how the efficiency of a punching/blanking tool can be improved.

### 1. Introduction

Experience shows that cost of tooling in sheet metal industries contributes a substantial part to the overall cost of manufacturing a component, so that it is essential to keep down this cost by ensuring that the tool works for a long period without interruption. To achieve this objective a production engineer has the following options: (i) to minimize the deflection of a forming machine tool to be employed in the punching/blanking operation; or (ii) to minimize the deflection of the die-set to be employed on the forming machine; or (iii) to reduce the stress on the punching/blanking tool; or (iv) to effect a combination of the foregoing three options. The options in items (i) and (ii) have been

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# Design Study Of The Geometry Of A Punching Blanking Tool

**Xiaolong Qi**



## **Design Study Of The Geometry Of A Punching Blanking Tool:**

The book delves into Design Study Of The Geometry Of A Punching Blanking Tool. Design Study Of The Geometry Of A Punching Blanking Tool is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Design Study Of The Geometry Of A Punching Blanking Tool, encompassing both the fundamentals and more intricate discussions.

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    - Chapter 5: Conclusion
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  5. In chapter 4, this book will scrutinize the relevance of Design Study Of The Geometry Of A Punching Blanking Tool in specific contexts. The fourth chapter will explore how Design Study Of The Geometry Of A Punching Blanking Tool is applied in specialized fields, such as education, business, and technology.
  6. In chapter 5, this book will draw a conclusion about Design Study Of The Geometry Of A Punching Blanking Tool. The final chapter will summarize the key points that have been discussed throughout the book.
- This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Design Study Of The Geometry Of A Punching Blanking Tool.

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