

Extruded rod/bar

Temper	Dimensions mm		R_m MPa		$R_{p0.2}$ MPa		A % min.	$A_{50\text{ mm}}$ % min.	Hardness Typical value HBW
	D^a	S^b	min.	max.	min.	max.			
O, H111	≤ 200	≤ 200	-	130	-	-	18	16	25
T4 ^c	≤ 150	≤ 150	130	-	65	-	14	12	50
	$150 < D \leq 200$	$150 < S \leq 200$	120	-	65	-	12	-	50
T5	≤ 200	≤ 200	175	-	130	-	8	6	65
T6 ^c	≤ 150	≤ 150	215	-	170	-	10	8	75
	$150 < D \leq 200$	$150 < S \leq 200$	195	-	160	-	10	-	75
T66 ^c	≤ 200	≤ 200	245	-	200	-	10	8	80

Extruded tube

Temper	t	Wall thickness mm	R_m MPa		$R_{p0.2}$ MPa		A % min.	$A_{50\text{ mm}}$ % min.	Hardness Typical value HBW
			min.	max.	min.	max.			
O, H111		≤ 25	-	130	-	-	18	16	25
T4 ^c		≤ 10	130	-	65	-	14	12	50
		$10 < t \leq 25$	120	-	65	-	12	10	50
T5		< 25	175	-	130	-	8	6	65
T6 ^c		≤ 25	215	-	170	-	10	8	75
T66 ^c		≤ 25	245	-	200	-	10	8	80

Extruded profile^e

Temper	t	Wall thickness mm	R_m MPa		$R_{p0.2}$ MPa		A % min.	$A_{50\text{ mm}}$ % min.	Hardness Typical value HBW
			min.	max.	min.	max.			
T4 ^c		≤ 25	130	-	65	-	14	12	50
T5		≤ 10	175	-	130	-	8	6	65
		$10 < t \leq 25$	160	-	110	-	7	5	65
T6 ^c		≤ 10	215	-	170	-	8	6	75
		$10 < t \leq 25$	195	-	160	-	8	6	75
T64 ^{c,d}		≤ 15	180	-	120	-	12	10	65
T66 ^c		≤ 10	245	-	200	-	8	6	80
		$10 < t \leq 25$	225	-	180	-	8	6	80

^a D = Diameter for round bar.

^b S = Width across flats for square and hexagonal bar, thickness for rectangular bar.

^c Properties may be obtained by press quenching.

^d Bending quality.

^e If a profile cross section comprises different thickness which fall in more than one set of specified mechanical property values, the lowest specified value shall be considered as valid for the whole profile cross section.

Aluminium Alloy En Aw 6063 Almg0 7si

Robert John Hussey, Josephine Wilson

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Superseded because equivalent technical requirements are provided by ASTM B 241 and ASTM B 221 *Aluminum Alloy, Extrusions 0.68Mg - 0.40Si (6063-T6) Solution and Precipitation Heat Treated* AMS D Nonferrous Alloys Committee, 1998
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