

Basic Welding Symbols and Their Location Significance									
Location Significance	Filet	Plug or Slot	Spot or Projection	Stud	Seam	Back or Backing	Surfacing	Edge	
Arrow Side									
Other Side				Not Used			Not Used		
Both Sides		Not Used	Not Used	Not Used	Not Used	Not Used	Not Used		
No Arrow Side or Other Side Significance	Not Used	Not Used		Not Used		Not Used	Not Used	Not Used	
Location Significance	Groove							Start for Braze Joint	
Arrow Side									
Other Side									
Both Sides									
No Arrow Side or Other Side Significance		Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	
Supplementary Symbols				Location of Elements of a Welding Symbol					
Weld-All-Around	Field Weld	Melt-Thru	Consumable Insert						
Backing/Spacer (Rectangular)	Contour								
Backing Spacer	Flush or Flat	Convex	Concave						
Basic Joints				Identification of Arrow Side and Other Side Joint					
Butt Joint		Corner Joint							
T-Joint		Lap Joint							
Edge Joint									
Letter Designations				<p>Where letter designations are to be included in the tail of the welding symbol, reference is made to Table 1. Letter Designations of Welding and Allied Processes and Their Variations, of AWS A2.4-98.</p> <p>American Welding Society 550 N.W. LeJeune Road Miami, Florida 33126</p>					

# Aws A2 4

**Lingsheng Yao**



## **Aws A2 4:**

**Standard Symbols for Welding, Brazing and Nondestructive Examination--ANSI/AWS A2.4-98** AWS Committee on Definitions and Symbols,1998 *AWS A2. 4-2007, Standard Symbols for Welding, Brazing, and Nondestructive Examination* AWS Committee on Definitions and Symbols,American Welding Society. Technical Activities Committee,American National Standards Institute,2007-01-01 This standard establishes a method for specifying certain welding brazing and nondestructive examination information by means of symbols Detailed information and examples are provided for the construction and interpretation of these symbols This system provides a means of specifying welding or brazing operations as well as nondestructive examination including the examination method frequency and extent **Index to Publications Referenced in Guide Specifications for Civil Works and Military Construction** ,1978 Welding Symbols on Drawings E.N. Gregory,A.A. Armstrong,2005-04-20 Weld symbols on drawings was originally published in 1982 based on BS 499 British Standards Institution 1980 ISO 2553 International Standards Organisation 1979 and ANSI AWS A2 4 American Welding Society 1979 standards These standards have been through numerous revisions over the last few years and the current standards are ISO 2553 1992 BSEN 22553 1995 and ANSI AWS A2 4 1998 The American system of symbolisation is currently used by approximately half of the world s industry Most of the rest of the world use ISO The British system was standardised in 1933 and the latest of five revisions was published in 1995 as BSEN 22553 which is identical to ISO 2553 For many years an ISO committee has been working on combining ISO and AWS to create a combined worldwide standard but while discussions continue this could take many years to achieve This contemporary book provides an up to date review on the application of ISO and AWS standards and a comparison between them Many thousands of engineering drawings are currently in use which have symbols and methods of representation from superseded standards The current European and ISO standards and the American standard are substantially similar but the ANSI AWS standard includes some additional symbols and also symbols for non destructive testing Although symbols in the different standards are similar the arrows showing locations of welds are different these important differences are explained ISO contains limited information on brazed or soldered joints these are covered in ANSI AWS Some examples of the application of welding symbols are also included *Index to Publications Referenced in Guide Specifications for Civil Works and Military Construction* United States. Army. Corps of Engineers,1977 **Manuals Combined: Nondestructive Testing (NDT) And Inspection (NDI)** , Over 8 300 pages Just a SAMPLE of the CONTENTS NONDESTRUCTIVE INSPECTION METHODS Published by the Departments of the Army Navy and Air Force on 1 March 2000 771 pages and June 2005 762 pages Metallic Materials and Elements for Aerospace Vehicle Structures 1 733 pages Designing and Developing Maintainable Products and Systems Revision A 719 pages Sampling Procedures and Tables for Inspection by Attributes 75 pages Nondestructive Testing Acceptance Criteria 88 pages Environmental Stress Screening Process for Electronic Equipment 49 pages Handbook for

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the book wherever practical metric units are shown adjacent to the U S customary units in the text Many formulas are now presented with equivalent metric expressions and additional metric examples have been added The detailed tables of contents located at the beginning of each section have been expanded and fine tuned to make finding topics easier and faster The entire text of this edition including all the tables and equations has been reset and a great many of the figures have been redrawn The page count has increased by nearly 100 pages to 2 800 pages Updated Standards     **Drawing and Detailing with SolidWorks 2003** David C. Planchard,Marie P. Planchard,2003     **Intermediate Construction** ,1984     *Materials Evaluation* ,1988

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