



Standard Test Methods for Tension Testing of Metallic Materials¹

This standard is issued under the standard designation E8/E8M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last approval. A superscripted number (a) indicates an additional change since the last revision or approval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope²

1.1 These test methods cover the tension testing of metallic materials in any form at room temperature, specifically, the methods of determination of yield strength, yield point elongation, tensile strength, elongation, and reduction of area.

1.2 The gauge lengths for most round specimens are required to be 4D for E8 and 3D for E8M. The gauge length is the most significant difference between E8 and E8M test specimens. Test specimens made from powder metallurgy (PM) materials are exempt from this requirement by industry-wide agreement to keep the porosity of the material to a specific projected area and density.

1.3 Exceptions to the provisions of these test methods may need to be made in individual specifications or test methods for a particular material. For examples, see Test Methods and Definitions A370 and Test Methods E557, and E557M.

1.4 Room temperature shall be considered to be 10 to 38°C [20 to 100°F] unless otherwise specified.

1.5 The values stated in SI units are to be regarded as normative; the values stated in each system are not exact equivalents; therefore each system must be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.6 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

¹ These test methods are under the jurisdiction of ASTM Committee E29 on Mechanical Testing and are the direct responsibility of Subcommittee E29.04 on Universal Testing.

Current edition approved Aug. 1, 2018. Published September 2018. Originally approved in 1928. Last previous edition approved 2014 as E8/E8M – 14. DOI: 10.1520/E0818-18A.

2. Referenced Documents

2.1 ASTM Standards³

- A350/A350M Specification for Steel Castings, Carbon, Low-Alloy, and Stainless Steel, Heavy-Walled for Steam Turbines
- A370 Test Methods and Definitions for Mechanical Testing of Steel Products
- E557 Test Methods for Tension Testing Wrought and Cast Aluminum- and Magnesium-Alloy Products
- E557M Test Methods for Tension Testing Wrought and Cast Aluminum- and Magnesium-Alloy Products (Metric)
- E8 Practices for Force Verification of Testing Machines
- E8 Terminology Relating to Methods of Mechanical Testing
- E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications
- E83 Practice for Verification and Classification of Extensometer Systems
- E345 Test Methods of Tension Testing of Metallic Foil
- E391 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method
- E1012 Practice for Verification of Testing Frame and Specimen Alignment Under Tensile and Compressive Axial Force Application
- D1556 Terminology Relating to Rubber
- E1856 Guide for Evaluating Computerized Data Acquisition Systems Used to Acquire Data from Universal Testing Machines
- E2058 Practices for Verification of Speed for Material Testing Machines

3. Terminology

3.1 Definitions of Terms Common to Mechanical Testing—

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

³ A Summary of Changes section appears at the end of this standard.

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