

# Injection Molding Machine Maintenance

## Lesson 2

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### I. Safety Systems

#### A. Safety signs

- Danger
- Caution
- Warning signs

Employees must read and understand all safety signs before operating the machinery or performing any maintenance.

#### B. Emergency stop button

1. When the button is pressed, all movement and pumps must immediately stop.
2. For newer machines:
  - a. The emergency stop button must be pulled inward to operate before the pump can be restarted.
3. The emergency stop button should be checked daily by a maintenance person.

#### C. Safety device checks

1. All safety devices and guards should be checked for proper operation:
  - a. after every mold change
  - b. at the start of every shift
2. Guards & guards must be in place over the heated barrel.
3. Purge guard – there is a purge guard over the nozzle and it is designed to prevent plastic from solidifying during purging.
4. Safety interlock – check it to ensure that the machine won't purge if the cover is open.

# Notes Injection Molding Machine Maintenance

**Janice W. McLean**



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