

FASTENING PARTS		TIGHTENING TORQUE		
		N-m	kg-m	lb-ft
Oil pressure switch		14	1.4	10.5
Exhaust No.1 pipe bolts		50	5.0	36.5
Cylinder head cover nuts		11	1.1	8.0
Oil pump strainer bolts				
Oil pan bolts and nuts				
Drain plug		35	3.5	25.5
Oil pump relief valve retainer		29	2.9	21.0
Oil pump case bolts		12	1.2	9.0
Oil pump bolts		27	2.7	19.5
Oil pump sprocket cover bolts		11	1.1	8.0
Timing chain cover bolts and nut				
Crankshaft pulley bolt		150	15.0	108.5
A/C compressor bracket bolts		55	5.5	40.0
Generator belt idler pulley nuts		45	4.5	33.0
Generator belt tensioner bolts		25	2.5	18.0
Camshaft timing sprocket bolts		80	8.0	57.5
Timing chain tensioner adjuster No.2	Bolts	11	1.1	8.0
	Nut	45	4.5	33.0
Timing chain tensioner nut		25	2.5	18.0
Timing chain tensioner adjuster No.1 bolts		11	1.1	8.0
Timing chain guide No.1 bolts		9	0.9	6.5
Camshaft housing bolts		11	1.1	8.0
Cylinder head bolts	(M6)			
	(M10)	105	10.5	76.0
Connecting rod bearing cap nuts		45	4.5	33.0
Engine mounting nuts		50	5.0	36.5
Bolt and nuts fastening T/M and cylinder block		85	8.5	61.5
Torque converter bolts (A/T)		65	6.5	47.0
Transmission stiffener bolts		50	5.0	36.5
Crankcase bolts	(M8)	27	2.7	19.5
	(M10)	60	6.0	43.5
Flywheel bolts (Drive plate bolts for A/T)		70	7.0	51.0
Engine side mounting bracket bolts		50	5.0	36.5
Engine mounting bracket bolts (body side)		85	8.5	61.5

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R Bogdan



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