

Design for Manufacturability Guidelines – Sheetmetal

This is an example of DFM guidelines for sheetmetal fabrication.

Bends

Bends should be toleranced plus or minus one-half degree at a location adjacent to the bends.
For the ease of manufacturing, multiple bends on the same plane should occur in the same direction.
Avoid large sheet metal parts with small bent flanges.
In low carbon steel sheet metal, the minimum radius of a bend should be one-half the material thickness or 0.80 mm (0.03 inch), whichever is larger.

Counterbores

The minimum distance between two counterbores is eight times the material thickness.
The minimum distance from a counterbore to an edge is four times the material thickness.
The minimum distance from a counterbore to a bend is four times the material thickness plus the bend radius.

Countersinks

The maximum depth is 3.5 times the material thickness at an angle of the hardware.
A minimum of 50% contact between the hardware and the countersink is required.
The minimum distance between two countersinks is eight times the material thickness.
The minimum distance from one countersink and an edge is four times the material thickness.
The minimum distance from a countersink and a bend is four times the material thickness plus the bend radius.

Curls

The minimum radius is two times the material thickness with an opening to a minimum of one material thickness.
The minimum distance between a curl and the edge of a hole is the radius of the curl plus the material thickness.
The minimum distance a curl should be from an internal bend is six times the material thickness plus the radius of the curl.
The minimum distance a curl should be from an external bend is nine times the material thickness plus the radius of the curl.

Dimples

The maximum diameter should be six times the material thickness, and a maximum depth of one-half the inside diameter.
The minimum distance that a dimple should be from a hole is three times the material thickness plus the radius of the dimple.
The minimum distance that a dimple should be from the edge is four times the material thickness plus the inside radius of the dimple.
The minimum distance that a dimple should be from a bend is two times the material thickness plus the inside radius of the dimple plus the radius of the bend.
The minimum distance between one dimple and another is four times the material thickness plus inside radius of each dimple.

Document: 10000000

Design For Manufacturability Guidelines

Rudolph Frederick Stapelberg



Design For Manufacturability Guidelines:

Design for Manufacturability, 1993 *Design for Manufacturability Handbook* James G. Bralla, 1999 Offers a blueprint for various stages of the manufacturing process This handbook provides directions for solid and practical design including a quick check of do s and don ts as well as specific tips for developing the most producible design It also includes the details needed to forecast a successful design project **Product Design for Manufacture and Assembly, Second Edition, Revised and Expanded** Geoffrey Boothroyd, Peter Dewhurst, Winston Anthony Knight, 2002 Containing more than 300 equations and the extensive data necessary to estimate manufacturing and assembly cost during product design benchmarking and should cost analysis this textbook gives students modern and effective tools for analysing injection moulding sheet metalworking die casting powder metal processing costs sand and investment casting and hot forging It includes discussions of the influence of the application of design for manufacture and assembly material selection and economic ranking of processes the effect of reduced assembly difficulties on product quality the links between computer aided design solid models and design analysis tools and more *Design for Manufacturability Through Design-process Integration* Alfred Kwok-Kit Wong, Vivek K. Singh, 2007 Proceedings of SPIE present the original research papers presented at SPIE conferences and other high quality conferences in the broad ranging fields of optics and photonics These books provide prompt access to the latest innovations in research and technology in their respective fields Proceedings of SPIE are among the most cited references in patent literature *Design for Manufacturability* David M. Anderson, 2020-05-11 Achieve any cost goals in half the time and achieve stable production with quality designed in right the first time Design for Manufacturability How to Use Concurrent Engineering to Rapidly Develop Low Cost High Quality Products for Lean Production is still the definitive work on DFM This second edition extends the proven methodology to the most advanced product development process with the addition of the following new unique and original topics which have never been addressed previously These topics show you how to Cut cost from 1 2 to 1 10 in 9 categories with ways to remove that much cost from product charges and pricing Commercialize innovation starting with Manufacturable Research and learning from the new section on scalability you will learn how to design products and processing equipment to quickly scale up to any needed demand or desired growth Design product families that can be built on demand in platform cells that also mass customize products to order Make Lean production easier to implement with much more effective results while making build to order practical with spontaneous supply chains and eliminating forecasted inventory by including an updated chapter on Designing Products for Lean Production The author s 30 years of experience teaching companies DFM based on pre class surveys and plant tours is the foundation of this most advanced design process It includes incorporating dozens of proven DFM guidelines through up front concurrent engineering teamwork that cuts the time to stable production in half and curtails change orders for ramps rework redesign substituting cheaper parts change orders to fix the changes unstable

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Handbook of Manufacturing Automation and Integration, 1990 **Tool and Manufacturing Engineers Handbook: Design for Manufacturability** Thomas J. Drozda, Charles Wick, Philip Mitchell, Ramon Bakerjian, John T. Benedict, Raymond F. Veilleux, 1983 Addresses important topics of DFM including how it relates to concurrent engineering management issues getting started in DFM how to justify using DFM applying quality tools and how DFM is affecting computer technology and vice versa Covers topics starting with the creative thinking process to combining DFM with geometric dimensioning and tolerancing Also includes product design information that designers should know when committing pen to paper or mouse to mat *Symposium on Manufacturing Systems--Design, Integration, and Control* George Chrissolouris, R. Von Turkovich, P. Francis, 1988 **Symposium on Manufacturing Systems - Design, Integration, and Control**, 1988 **Handbook of Reliability, Availability, Maintainability and Safety in Engineering Design** Rudolph Frederick Stapelberg, 2009-02-17 The Handbook of Reliability Availability Maintainability and Safety in Engineering Design studies the combination of various methods of designing for reliability availability maintainability and safety as well as the latest techniques in probability and possibility modeling mathematical algorithmic modeling evolutionary algorithmic modeling symbolic logic modeling artificial intelligence modeling and object oriented computer modeling The book encompasses both a depth of research into engineering design methods and techniques and a breadth of research into the concept of integrity in engineering design These topics add significant value to the theoretical expertise and practical experience of process chemical civil mechanical electrical and electronic engineers by considering process engineering design from the point of view of what should be achieved to meet criteria for designing for reliability availability maintainability and safety **Design for Manufacturability** Artur Balasinski, 2013-10-06 This book explains integrated circuit design for manufacturability DfM at the product level packaging applications and applies engineering DfM principles to the latest standards of product development at 22 nm technology nodes It is a valuable guide for layout designers packaging engineers and quality engineers covering DfM development from 1D to 4D involving IC design flow setup best practices links to manufacturing and product definition for process technologies

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Manufacturability David M. Anderson (Engineer), 2001 *Transactions of the North American Manufacturing Research Institution of SME*. Society of Manufacturing Engineers, 1994 **ASM Handbook** ASM International. Handbook Committee, 1997-12 This volume is a comprehensive reference on the basic concepts methodologies and information sources dealing with materials selection and its integration with engineering design processes Contents include contributions from 100 experts involved with design materials selection and manufacturing Addresses metals ceramics polymers and composites and provides many case histories and examples *Design for Manufacturability Handbook* James G. Bralla, 1999 Offers a blueprint for various stages of the manufacturing process This handbook provides directions for solid and practical design including a quick check of do s and don ts as well as specific tips for developing the most producible design It also includes the details needed to forecast a successful design project **Fundamentals of Modern Manufacturing** Mikell P. Groover, 2002 Materials processes and systems are the building blocks of modern manufacturing This second edition of Mikell Groover s comprehensive text on the subject provides substantial coverage of engineering materials and production systems

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