



Soldering

RUDOLF STRAUSS



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Principles of Soldering Giles Humpston, David M. Jacobson, 2004 Soldering Handbook For Printed Circuits and Surface Mounting Howard H. Manko, 1995-10-31 Soldering Handbook for Printed Circuits and Surface Mounting Second Edition covers every aspect of this packaging technology and contains the latest information on design presolder operations materials equipment surface mount technology cleaning quality and inspection touch up and repair process economy line management and more *SMT Soldering Handbook* RUDOLF STRAUSS, 1998-02-24 Surface Mount Technology has had a profound influence on the electronics industry and has led to the use of new materials techniques and manufacturing processes Since the first edition of this book was written electronic assemblies have continued to become still smaller and more complex while soldering still remains the dominant connecting technique This is a comprehensive guide to current methods of soldering components to their substrates written by one of the founding fathers of the technology It also covers component placement the post CFC technology of cleaning after soldering and the principles and methods of quality control and rework New sections deal with Ball Grid Array BGA technology lead free solders no clean fluxes and the current standard specifications for solders and fluxes Dr Rudolf Strauss has spent most of his working life with a leading manufacturer of solders and fluxes He was responsible for a number of innovations including the concept of wave soldering and for many years has been active as lecturer consultant and technical author His book explains the principles of soldering and surface mount technology in practical terms and plain language free from jargon It is addressed to the man or woman who has to do the job but it will also be of help in planning manufacturing strategy and in making purchasing decisions relating to consumables and equipment Written by founding father of SMT technology Standard specifications have been fully updated New chapter covering Ball Grid Array BGA technology **Lead-Free Soldering** Jasbir Bath, 2007-06-26 The past few years have seen major developments in soldering materials and processes for electronics assembly manufacture due to the movement from tin lead to lead free soldering The removal of lead from electronics solders due to environmental considerations first developed with proposed US legislation in the early 1990s At that time the alternatives had not been fully explored so a ban on the use of lead in electronic solders was put on hold However the seed was sown for development with various projects initiated during the 1990s in Europe the Americas and Asia Based on government pressures Japan OEMs began to move to lead free solder products from 1998 and this combined with the European Union ROHS Restriction of Hazardous Substances legislation enacted in 2006 drove the global manufacture of electronics consumer products with lead free solders From 1998 to the present the development of lead free solder materials and processes has progressed to such an extent that development work moving forward will typically only concentrate on lead free solders and components rather than tin lead solders and components This book aims to give the latest information on development of the lead free soldering materials and processes and identify where more work is needed The chapters of the book describe legislation alloys reflow

wave rework reliability backward and forward process compatibility PCB surface finishes and PCB laminates and standards affecting the general lead free soldering arena

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