

DOWNSPOUTS-MANUFACTURED

Figure 1-27 provides information on standard manufactured downspout pipe and elbows.

Figure 1-28A illustrates a typical application which involves a rectangular corrugated downspout and "K" and "W" type elbows (Figure 1-28C). The downspout is joined to the gutter by means of an under-late (see Figures 1-24 and 1-25).

Elbows in downspout systems are made so that the top section fits inside the lower section. Where it is necessary to join the downspout system from the vertical, the downspout must be pitched. Guard the use of elbows in long areas. Figure 1-28B shows shapes of standard

downspouts. Table 1-8 shows sizes in which pipe and elbows are available and the elbow preferred size for each size. In long areas, the rectangular corrugated (B1) and the round corrugated (B2) are recommended.

Style "A" (Figure 1-28C) is a rectangular corrugated elbow formed on the wide dimension while Style "W" is formed on the narrow dimension. Not shown but elbows are also round and corrugated round elbows. All elbows are available in 45, 60, 75, and 90 degrees.

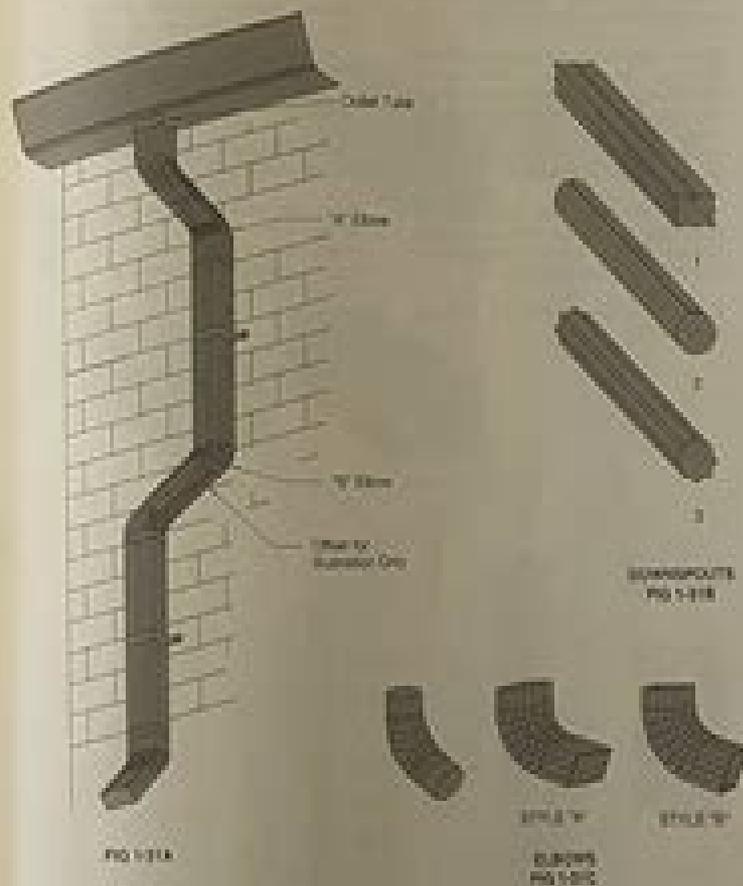
Refer to Figures 1-1 and 1-2 for rectangular gutter design information and sizing.

FIGURE 1-27

TABLE 1-8
DIMENSIONS AND MINIMAL GAUGES OF STANDARD DOWNSPOUTS

| TYPE | MINIMUM WALL THICKNESS PER GAUGE | | MINIMUM GAGE | MINIMUM WALL THICKNESS | | MINIMUM GAGE | MINIMUM WALL THICKNESS | | MINIMUM GAGE |
|-------------------------|--|------|-----------------|---------------------------|------|-----------------|---------------------------|------|-----------------|
| | IN. | MM | | IN. | MM | | IN. | MM | |
| Flat Round | 1/2 | 12.7 | 3 | 1/2 | 12.7 | 26 | 1/2 | 12.7 | 26 |
| | 3/4 | 19.0 | | 3/4 | 19.0 | | 3/4 | 19.0 | |
| | 1 | 25.4 | | 1 | 25.4 | | 1 | 25.4 | |
| | 1 1/4 | 31.8 | | 1 1/4 | 31.8 | | 1 1/4 | 31.8 | |
| Flat Square | 1/2 | 12.7 | 3 | 1/2 | 12.7 | 26 | 1/2 | 12.7 | 26 |
| | 3/4 | 19.0 | | 3/4 | 19.0 | | 3/4 | 19.0 | |
| | 1 | 25.4 | | 1 | 25.4 | | 1 | 25.4 | |
| | 1 1/4 | 31.8 | | 1 1/4 | 31.8 | | 1 1/4 | 31.8 | |
| Pipe Round Square | 1/2 | 12.7 | 3 | 1/2 | 12.7 | 26 | 1/2 | 12.7 | 26 |
| | 3/4 | 19.0 | | 3/4 | 19.0 | | 3/4 | 19.0 | |
| | 1 | 25.4 | | 1 | 25.4 | | 1 | 25.4 | |
| | 1 1/4 | 31.8 | | 1 1/4 | 31.8 | | 1 1/4 | 31.8 | |
| | 1 3/4 | 44.5 | | 1 3/4 | 44.5 | | 1 3/4 | 44.5 | |
| | 2 | 50.8 | | 2 | 50.8 | | 2 | 50.8 | |
| | 2 1/2 | 63.5 | | 2 1/2 | 63.5 | | 2 1/2 | 63.5 | |
| | 3 | 76.2 | | 3 | 76.2 | | 3 | 76.2 | |
| Flat Square | 1/2 | 12.7 | 3 | 1/2 | 12.7 | 26 | 1/2 | 12.7 | 26 |
| | 3/4 | 19.0 | | 3/4 | 19.0 | | 3/4 | 19.0 | |
| | 1 | 25.4 | | 1 | 25.4 | | 1 | 25.4 | |
| | 1 1/4 | 31.8 | | 1 1/4 | 31.8 | | 1 1/4 | 31.8 | |

For Table 1-11 see 2008 and 2009 steel specifications.



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FIGURE 1-31



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Table of Contents Smacna Architectural Sheet Metal Manual 7th Edition

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 - The Rise of Digital Reading Smacna Architectural Sheet Metal Manual 7th Edition
 - Advantages of eBooks Over Traditional Books
2. Identifying Smacna Architectural Sheet Metal Manual 7th Edition
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Smacna Architectural Sheet Metal Manual 7th Edition
 - User-Friendly Interface
4. Exploring eBook Recommendations from Smacna Architectural Sheet Metal Manual 7th Edition
 - Personalized Recommendations
 - Smacna Architectural Sheet Metal Manual 7th Edition User Reviews and Ratings
 - Smacna Architectural Sheet Metal Manual 7th Edition and Bestseller Lists

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 - Highlighting and Note-Taking Smacna Architectural Sheet Metal Manual 7th Edition
 - Interactive Elements Smacna Architectural Sheet Metal Manual 7th Edition
8. Staying Engaged with Smacna Architectural Sheet Metal Manual 7th Edition
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Smacna Architectural Sheet Metal Manual 7th Edition
9. Balancing eBooks and Physical Books Smacna Architectural Sheet Metal Manual 7th Edition
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Smacna Architectural Sheet Metal Manual 7th Edition
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Smacna Architectural Sheet Metal Manual 7th Edition
 - Setting Reading Goals Smacna Architectural Sheet Metal Manual 7th Edition
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Smacna Architectural Sheet Metal Manual 7th Edition
 - Fact-Checking eBook Content of Smacna Architectural Sheet Metal Manual 7th Edition
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
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