

## TECHNOMELT PA 6344 (e) (Electronics) April 2018

### PRODUCT DESCRIPTION

TECHNOMELT PA 6344 (e) provides the following product characteristics:

Technology	Polyamide
Appearance	Black bead
Product Benefits	• UV resistant
Application	Molding compound thermoplastic
Typical Applications	Encapsulation
Operating Temperature	-40 to 100 °C

TECHNOMELT PA 6344 (e) UV resistance, polyamide-based, thermoplastic, hot melt adhesive is designed for molding compound applications. This material adheres well to a variety of substrates including plastic, glass, metals and ABS.

### TYPICAL MATERIAL PROPERTIES

#### Physical Properties

Viscosity @ 225°C, mPa·s (cP)	7,000
Softening Point, ring and ball, °C	146.5
Elongation, %	700
Water Absorption, %:	
After 1 day	0.4
After 7 days	1.1
Temperature creep resistance, °C	120
Hardness, Shore A	76

### TYPICAL MATERIAL PERFORMANCE

#### Performance

Yield Strength, N/mm <sup>2</sup>	5
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### GENERAL INFORMATION

For safe handling information on this product, consult the Safety Data Sheet, (SDS).

#### Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

#### Pre-treatment:

The substrate should be clean, dry, free of dust, oil, grease and other contaminants.

#### Application:

Application Temperature: 210 to 250°C

When bonding to a substrate with high thermal conductivity the use of a specific application temperature is required for good wetting. Do not heat the product above the specified application temperature range.

When the product is not in use do not apply heat, this will degrade the quality of the product and in extreme cases cause carbonization. TECHNOMELT PA 6344 (e) may absorb moisture from the air. This will not be apparent in the solid form, but may cause bubbles on heating and could affect the bond quality. It is important, therefore, that containers are kept closed and sealed when not in use.

#### Cleaning:

Carbonized and set (non thermoplastic) material must be removed mechanically. Removal of the thermoplastic material from the hot apparatus can be achieved with solvent free cleaning system, such as Technomelt PA 62 (see separate technical information).

#### Storage:

Store in a cool, dry location, with the container tightly closed. Storage information may be indicated on the product container labeling.

#### Packaging

TECHNOMELT PA 6344 (e) is supplied in round bed form for ease and handling. This product comes packaged in plastic lined boxes containing 40 pounds net.

#### Disclaimer

##### Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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# Technical Data Sheet Technomelt Ks 250 Cool Promek

**AW Rasmussen**



**Technical Data Sheet Technomelt Ks 250 Cool Promek:**

## Reviewing **Technical Data Sheet Technomelt Ks 250 Cool Promek**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "**Technical Data Sheet Technomelt Ks 250 Cool Promek**," an enthralling opus penned by a highly acclaimed wordsmith, readers set about an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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### **Table of Contents Technical Data Sheet Technomelt Ks 250 Cool Promek**

1. Understanding the eBook Technical Data Sheet Technomelt Ks 250 Cool Promek
  - The Rise of Digital Reading Technical Data Sheet Technomelt Ks 250 Cool Promek
  - Advantages of eBooks Over Traditional Books
2. Identifying Technical Data Sheet Technomelt Ks 250 Cool Promek
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Technical Data Sheet Technomelt Ks 250 Cool Promek
  - User-Friendly Interface
4. Exploring eBook Recommendations from Technical Data Sheet Technomelt Ks 250 Cool Promek
  - Personalized Recommendations
  - Technical Data Sheet Technomelt Ks 250 Cool Promek User Reviews and Ratings
  - Technical Data Sheet Technomelt Ks 250 Cool Promek and Bestseller Lists

5. Accessing Technical Data Sheet Technomelt Ks 250 Cool Promek Free and Paid eBooks
  - Technical Data Sheet Technomelt Ks 250 Cool Promek Public Domain eBooks
  - Technical Data Sheet Technomelt Ks 250 Cool Promek eBook Subscription Services
  - Technical Data Sheet Technomelt Ks 250 Cool Promek Budget-Friendly Options
6. Navigating Technical Data Sheet Technomelt Ks 250 Cool Promek eBook Formats
  - ePub, PDF, MOBI, and More
  - Technical Data Sheet Technomelt Ks 250 Cool Promek Compatibility with Devices
  - Technical Data Sheet Technomelt Ks 250 Cool Promek Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Technical Data Sheet Technomelt Ks 250 Cool Promek
  - Highlighting and Note-Taking Technical Data Sheet Technomelt Ks 250 Cool Promek
  - Interactive Elements Technical Data Sheet Technomelt Ks 250 Cool Promek
8. Staying Engaged with Technical Data Sheet Technomelt Ks 250 Cool Promek
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Technical Data Sheet Technomelt Ks 250 Cool Promek
9. Balancing eBooks and Physical Books Technical Data Sheet Technomelt Ks 250 Cool Promek
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Technical Data Sheet Technomelt Ks 250 Cool Promek
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Technical Data Sheet Technomelt Ks 250 Cool Promek
  - Setting Reading Goals Technical Data Sheet Technomelt Ks 250 Cool Promek
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Technical Data Sheet Technomelt Ks 250 Cool Promek
  - Fact-Checking eBook Content of Technical Data Sheet Technomelt Ks 250 Cool Promek
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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