

Limits and Fits

IS, 919-1963

Basic hole system	Basic shaft system
<p>Taking the basic size of a common reference for both the systems, the following co-relation exists:</p> <p>Design size of the hole is taken as the basic size for both, i.e. hole and shaft. The position of tolerance zone of the shaft may be above or below the zero line or in some cases (e.g. H7) the zero line may lie within the tolerance zone of the shaft. Depending upon the position of tolerance zone of the shaft, the shaft may give a certain type of fit with a hole in the basic hole system.</p> <p style="text-align: center;">IS: Easy running fit IS: Force fit</p> <p>For hole lower deviation is zero Minimum limit = Basic size Application: Machine and engine building, locomotive construction.</p>	<p>Design size of the shaft is taken as the basic size for both, i.e. hole and shaft. The position of tolerance zone of the hole may be above or below the zero line or in some cases (e.g. JS) the zero line may lie within the tolerance zone of the hole. Depending upon the position of tolerance zone of the hole, the hole may give a certain type of fit with a shaft in the basic shaft system.</p> <p style="text-align: center;">IS: Easy running fit IS: Force fit</p> <p>For shaft upper deviation is zero ∴ Maximum limit = Basic size Application: Electric motors, ball bearings, power transmission, products made from bright drawn bars.</p>

IS Symbols

While giving dimensions on drawings, the deviations are not shown directly added to the basic size, but the toleranced size is indicated by its basic size followed by a symbol consisting of a letter (sometimes two letters, e.g. JS) and a number.

For example, instead of writing $20g_{-0.012}^{+0.009}$, it is mentioned as $20g_{-0.012}^{+0.009}$. The actual values of deviations corresponding to the size as mentioned can be read from tables (see pages 80-83).

<p>Deviations according to tables of fits, in μ ($1\mu = 1/1000$ mm) = $20g_{-0.012}^{+0.009}$</p>	<p>Deviations according to tables of fits in μ ($1\mu = 1/1000$ mm) = $20g_{-0.012}^{+0.009}$</p>
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Holes: capital letters (e.g. H, G, M) are used to designate the position of tolerance zone.
 Shafts: small letters (e.g. h, g, m) are used to designate the position of tolerance zone.

The numbers 0, 01, 1, ..., 16 decide the amount of tolerance and indicate the grade of accuracy of hole (in all 18 grades).

Grade 2	Grade 3	Grade 4	Grade 5	Grade 6
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(Tolerances shown in microns)

Grade	0, 01, 1—4 finer gr.	5—11 fine to coarse gr.	12—16 coarse gr.
Applications	Gears	Machine building	Rolling, casting

Mechanical Engineering Westerman Table

Daniel F McAuley



Mechanical Engineering Westerman Table:

The book delves into Mechanical Engineering Westerman Table. Mechanical Engineering Westerman Table is a crucial topic that must be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Mechanical Engineering Westerman Table, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Mechanical Engineering Westerman Table
- Chapter 2: Essential Elements of Mechanical Engineering Westerman Table
- Chapter 3: Mechanical Engineering Westerman Table in Everyday Life
- Chapter 4: Mechanical Engineering Westerman Table in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Mechanical Engineering Westerman Table. The first chapter will explore what Mechanical Engineering Westerman Table is, why Mechanical Engineering Westerman Table is vital, and how to effectively learn about Mechanical Engineering Westerman Table.

3. In chapter 2, the author will delve into the foundational concepts of Mechanical Engineering Westerman Table. The second chapter will elucidate the essential principles that must be understood to grasp Mechanical Engineering Westerman Table in its entirety.

4. In chapter 3, the author will examine the practical applications of Mechanical Engineering Westerman Table in daily life. The third chapter will showcase real-world examples of how Mechanical Engineering Westerman Table can be effectively utilized in everyday scenarios.

5. In chapter 4, the author will scrutinize the relevance of Mechanical Engineering Westerman Table in specific contexts. The fourth chapter will explore how Mechanical Engineering Westerman Table is applied in specialized fields, such as education, business, and technology.

6. In chapter 5, the author will draw a conclusion about Mechanical Engineering Westerman Table. The final chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Mechanical Engineering Westerman Table.

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