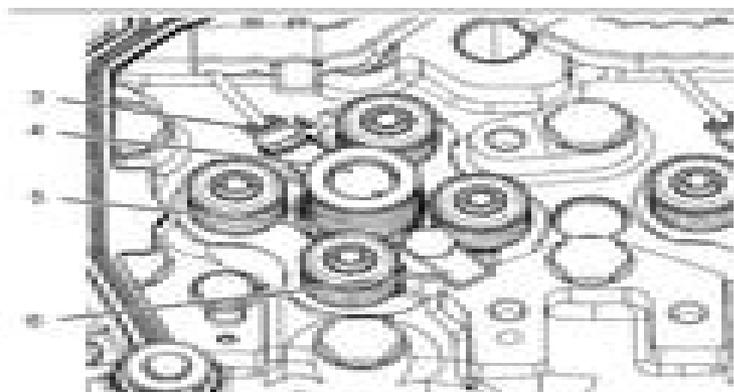
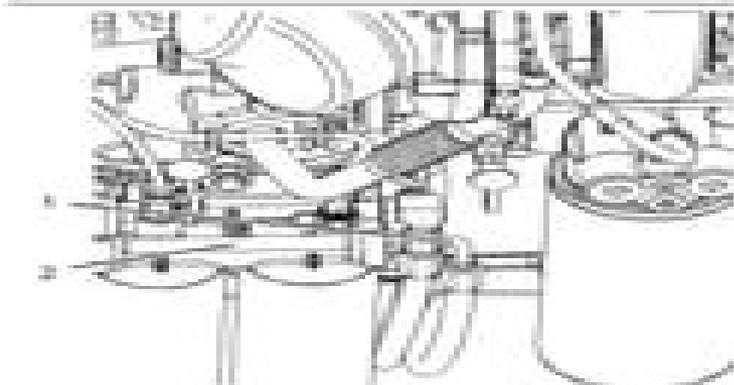


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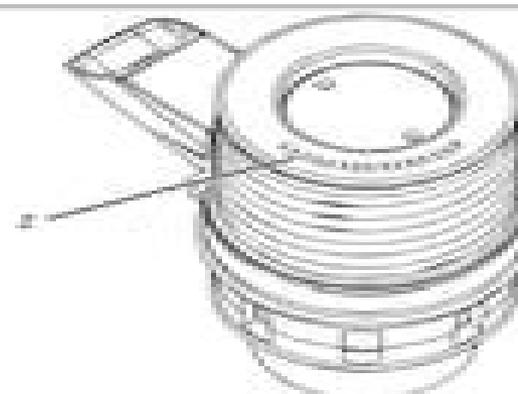
Illustration 21 UDN94508

- 8.** Install clamp (5) to electronic unit injector (4). Install the electronic unit injector into the original location in the cylinder head.
- 9.** Install bolt (3). Tighten the bolt to a torque of 55-N·m (41 lb·ft).
- 10.** Connect harness connector (2) to electronic unit injector (4).

Illustration 22 UDN94508

- 11.** Connect hose (1) to fuel filter base (2).
- 12.** Turn the fuel supply to the "ON" position.

- 13.** Remove the air from the fuel system. Refer to Operation and Maintenance Manual, "Fuel System - Prime".

Illustration 23 UDN94508

- 14.** For any replacement electronic unit injectors, record the injector serial number (2) located on top of electronic unit injector (3). The injector serial numbers will be used for downloading trim files for new or exchanged electronic unit injectors (3). Refer to Troubleshooting, "Injector Trim Calibration" for the correct procedure for injector trim calibration.

**End By:**

- a.** Install the rocker shafts. Refer to Disassembly and Assembly, "Rocker Shaft and Pushrod - Install".

UDN94508

## Electronic Unit Injector Sleeve - Remove

### Removal Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A.	683021	Injector Sleeve Tool	1

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**IM Harris**



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